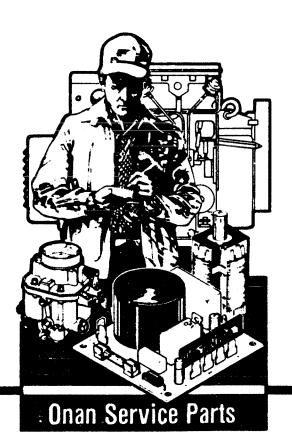
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Parts Manual NHE/NHEL Emerald III

GenSet



RV Electric Generating Set

940-0227 2-91 (Spec A, C) Replaces 10-90 (Spec A,C) Printed in U.S.A.

Introduction

This catalog applies to the standard NHE/NHEL Recreational Vehicle Generator Sets as listed in the Generator Set Data Table. Parts are arranged in groups of related items and each illustrated part is identified by a reference number corresponding to the same reference number in the parts list. Unless otherwise mentioned in the description, parts are interchangeable between models. Parts illustrations are typical. Using the model and specification number from your generator set nameplate, select parts that apply to your set. Right and Left sides are determined by Facing the engine (front) of the set.

Generator Set Data Table

MODEL NUMBER	WIRING DIAG. #	PART NO.	QTY.	DESCRIPTION
6.5NHE-1R/26100A	611-1174	Above Floor	Mount ind	a a
6.5NHE-1R/26100B	611-xxxx	Above Floor		
6.5NHE-1R/26100C	611-1174	Above Floor		
6.5NHE-1R/26101A	611-1174	Below Floor	Mount in	g
6 5NHE-1R/26101B	611-xxxx	Below Floor	Mount in	g
6.5NHE-1R/26101C	611-1174	Bel w Floor	Mount in	ġ
6.5NHEL-1R/26110A	611-1174	Above Floor	Mounting	g
6.3NHEL-1R/26110B		Above Floor	Mount in	g
6.5NHEL-1R/26110C	611-1174	Above Floor	Mountin	g
6.5NHEL-1R/26111A	611-1174	Below Floor	Mountin	g
6.3NHEL-1R/26111B		Below Floor	Mountin	g
6.5NHEL-1R/26111C	611-1174	Below Floor	Mountin	g
5.5NHE-53CR/29236B	611-xxxx	Above Floor	Mountin	ġ
5.5NHE-53CR/29237B	611-xxxx	Below Floor	Mounting	g
6.5NHE-3CR/30982C	611-1176	Above Floor	Mountin	g ·
		402-0602	2	Isolator, Vibration
		220-3886	1	Stator, Wound
		321-0165	1	Holder, Fuse
		220-4179	1	Housing, Stator
		98-5864	1	Decal (Emeraid III)
		191-1847	1	Regulator, Voltage - 30 Ampere
		301-9966	. 1	Bracket, Mounting - Voltage Regulator
		338-2143	1	Harness, Wiring - PC Board
6.5NHE-3CR/30983C	611-1176	Above Floor	Mountin	
		402-0602	2	Isolator, Vibration
		220-3886	1	Stator, Wound
		201-3250	1	Armature, Wound (Includes Fan, Ring Gear, Ball Bearing and Collector Ring)
		220-4180	1	Housing, Stator
		515-0142	ī	Key, Extended Shaft (1/4 x 1")
		98-5713	ī	Label (Warning) Rotating Shaft
		898-0780	ī	Sleeving, Rotating Shaft
		520-0976	ī	Stud, Armature Thru (14.9" Long)
		191-1847	ī	Regulator, Voltage - 30 Ampere
		301-9966	ī	Bracket, Mounting - Voltage Regulator
		338-2143	ī	Harness, Wiring - PC Board

^{* -} The diagonal line (/) in the model and specification number separates generator set characteristics from the specification number and letters. The specification number denotes customer requested options or deviations from a standard (1A, 1B, etc.) model. The specification letter advances (A, to B, to C, etc.) with major manufacturing changes.

NOTE:

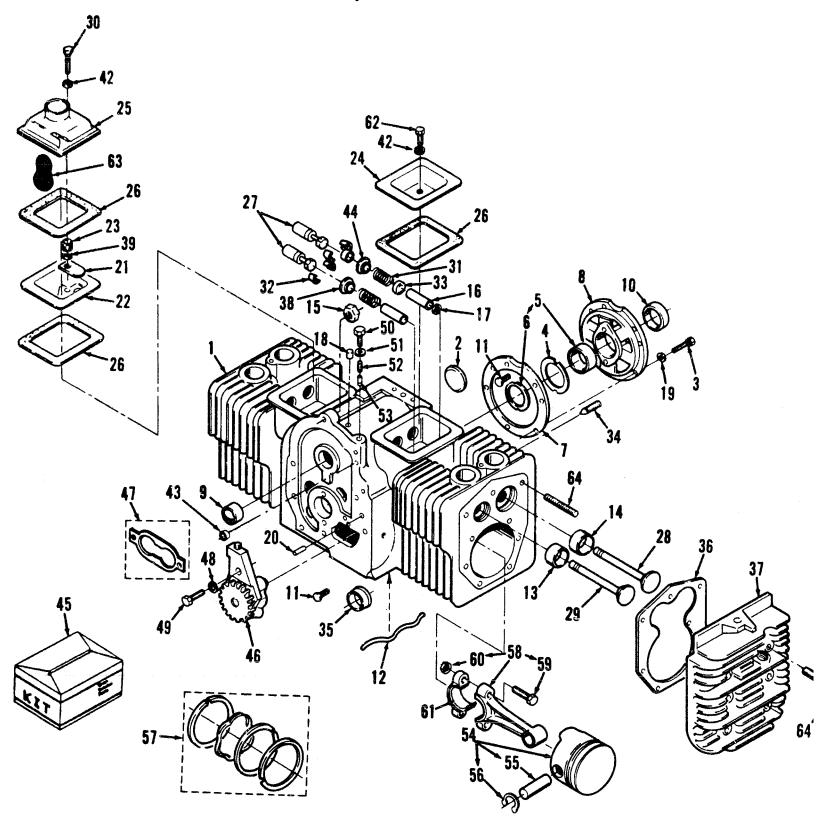
Components Sold As An Assembly Will Be Assembled At The Factory.

INDEX

apter, Air Cleaner	A14, B2	Decal C14, D3	
	C10	Drain Filter - Oil	A10
Adapter, Exhaust	the second secon		
Adapter, Filter - Oil	A10	Tilbar Mala Invested	A14
Adapter, Generator	C12	Elbow, Male - Inverted	
Adapter, Preheater	A14	Elbow Reducing - 90 degree	B2
Arm and Shaft, Governor	A9	Elbow, Street - 45 degree	A10
Armature, Generator - Wound	C12	Element and Cover - Choke	A14
The state of the s		Element, Air Cleaner	A14,
Backelato Caroll	C2	Element, Filter - Fuel	B2
Backplate, Scroll		· · · · · · · · · · · · · · · · · · ·	CS
Baffle, Preheater	A14	Exhaust System	Cc
Ball, Bearing	A9		
Ball, Fly - Governor	A8	Fan and Gear, Armature	C12
Base, Breaker	В9	Filter, Breather Tube	A6
Base, Oil	A12	Filter, LPG	B2
Bearing, Ball - Generator	C12	Filter, Oil	A10
			A14
Bearing, Needle	AC	Fitting, Vacuum	
Bearing, Rod - Connecting	A 6	Flywheel	A6
Bearing, Sleeve	A6	Fuse	C14
Bi-Metal, Choke	A14		
Block, Cylinder	A6	Gasket, Adapter - Oil Filter	A10
Block, Generator	C12	Gasket, Base - Oil Filter	A12
			A6
Block, Terminal - Generator	C12	Gasket, Bearing Plate	
Board, Printed Circuit	C14	Gasket, Breaker Box	B8, B
Bolt, Place - Connecting	A6	Gasket, Carburetor Mounting	A14,
Bowel, Fuel	B6, B7	Gasket, Cylinder Head	A 6
Box, Breaker	B8, B9	Gasket, Drain - Oil	A12
		Gasket, Exhaust	C8, C
Brace, Housing - Side and Rea	CO C10		A9
Bracket, Exhaust	C8, C10	Gasket, Gearcase	
Bracket, Governor	B10	Gasket , Horn - Air	A14, B
Bracket, Lifting	C2	Gasket, Manifold - Exhaust	C8, C
Bracket, Line - Fuel	B2	Gasket, Manifold - Intake	A14,
Bracket, Mounting - Diaphram	A14	Gasket, Oil Base	A12
	B2	Gasket, Valve Cover	A6
Bracket, Mounting - Filter			
Bracket, Mounting - Housing	A14	Gasket, Valve Guide	A6
Bracket, Muffler	C8	Gear, Camshaft	A8
Bracket, Relay	B2	Gear, Crankshaft	A7
Breaker, Circuit	C14	Gearcase	A9
Brush, Generator	C12	Governor	B10
	C14	Grommet, Rubber	C3
Bushing	C14		C14
		Guard, Breaker - Circuit	
Cable, Spark Plug	B8	Guard, Scroll	C2
Camshaft	A8	Guide, Valve	A6
Cap, Oil Fill	A12		
Cap, Roto-Valve	A6	Hanger, Exhaust	C8, C
Can Winel	A14	Harness, Wiring	D1
Cap, Vinyl		Harmone Wiring - Costrol	C14
Carburetor A14, B2, B5,		Harness, Wiring - Corrol	
Clamp, Coil	B8	Harness, Wiring - Remote	D2
Clamp, Hose	A14, B2	Head, Cylinder	A6
Clamp, Muffler	C8, C10	Holder, Fuse	C14
	C12	Hose, Fuel	B2
Clamp, Wrap - Tie	C12	Hose, Preheat	A14
	A14	Hose, Vacuum	A14
Clip			C3
Clip, Hose - Preheater	A14	Housing	
Clip, Retaining - Governor Ro	og RTO	Housing, Air	C2
Clip, U - Diaphragm Mounting	Bracket A14	Housing, Air Cleaner	A14,
Coil, Ignition	B8	Housing, Choke	A14
Components, Carburetor	B5, B6, B7	Housing, Connector	D2
Condensor Tenition	B8, B9	Housing, Socket	C14
Condenser, Ignition			C12
Condenser, Ignition - Remote	C12	Housing, Stator	
Connector, Tab	C12	Housing, Harness - Wiring	D1
Control	C14	Hub, Governor	A8
Control, Start - Remote	C5		
Cover, Box - Circuit Breaker		Insert, Valve Seat	A 6
	A6	Insulator, Fuse	C14
Cover, Breather		Indulatory Edge	
Cover, Brush - Block	C12	Insulator, Terminal - Start	
Cover, Control	C14	Isolator, Vibration	A12
Cover, Housing - Choke	A14		
Cover, Inlet - Air	A14	Joint, Ball	B10
	C12	— — — — — — — — — — — — — — — — — — —	
	A6	Key, Crankshaft	A7
Cover, Valve,		Ney, Clambilaic	
Crankshaft	A6	Key, Woodruff	A8
Cup, Governor	A8	Kit, Gasket	A6
Cup, Intake - Oil Pump	A12	Kit, Key - Blower Wneel	A7
-			

INDEX

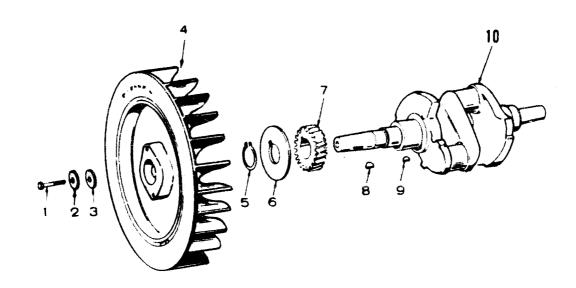
Label, Danger	D3	Ring, Retaining A6, A7, A8,	A14
	A14, D3	Ring Retaining - Pigton Pin	A6
Tabel Warning	חז	Ring Terminal	C14
Line Fuel	D1/	Ring, Retaining A5, A7, A8, Ring, Retaining - Piston Pin Ring, Terminal Rod, Connecting	A6
Link Spring - Covenor	70	Rod, Connecting Rod, Governor Arm	B10
Label, Warning Line, Fuel Link, Spring - Govenor Linkage, Choke	7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	Rod, Inlet - Air	A14
Linkage, Choke	A14	Rod, Intel - All	UTA
Linkage, Pull-off	A14 A6	Cool Oil Cooplehaft 36 30	
Lock, Valve Spring	Ab	Seal, Oil - Crankshaft A6, A9	3.0
W 10 33 m3 4	DO 00 010	Seal, Oil - Governor Shaft	A9
Manifold, Exhaust	B2, C8, C10	Seal, Oil - Intake Valve	A6
	A14, B2	Sealant, Thread	D3
Meter Battery Condition C5		Shaft, Choke	A14
Meter, Time Totalizing	C5	Shield, Noise	C2
Motor, Starter	B13	Shim, Crankshaft	A6
Muffler, Spark Arrestor	C8, C10		A12
		Solenoid, Start	C14
Nut, Insulation	B11	Spacer, Adapter	В2
		Spacer, Muffler	C8
O-Ring Gap = Oil Fill	A12	Splice, End - Closed	C6
O-Ring, Housing - Stator C6		Spring Manter	B2
**		Spring, Bypass	A14
Paint, Touch-Up - Enamel D3		Spring, Adapter Spring, Bypass Spring, Generator Brush Spring, Governor Spring, Needle Spring, Valve	C12
Pan, Breather	A6	Spring, Governor	B10
Pan, Drip	C3	Spring, Needle	A9
Panel, Control - Remote Start	C5	Spring, Valve	A 6
Danal Mouging	C3	Spring, Valve Spring, Valve - Breather Spring, Valve - Bypass	A 6
Pin Alignment	A6	Spring, Valve - Bypass	A6
Din Camphaft	A8	Starter	B12
Pin, Alignment Pin, Camshaft Pin, Contact Pin, Dowel Pin, Drive	A8 C14	Starter Components	B13
Pin Dowel	A9	Stator Wound	C12
Pin Drivo	A6	Stator, Wound Strap, Ground Strap, Muffler Stud. Adjusting - Governor	A12,
Pin Hingo	C3	Strap Muffler	C8
FIII, MINGE	CJ	Stud, Adjusting - Governor	B10
PISCOII	A6		A10
Piston and Pin	A6	Switch, Oil Pressure	C14
Plate, Hinge Plate, Throttle	C3 B6, B7	Switch, Rocker - Control	C14
	BO, B/	Switch, Rocker - Remote Start C5	A14
Ping, Dor Button	C2	System, Fuel - Gasoline	
Plug, Drain - Oil	A12	System, Fuel - LP	B2,
	B2	System, Ignition	В8
Plug, Spark	B8	male managed and 3	014
	A6	Tab, Terminal	C14
Plug, Welsh	A6	Tappet, Valve	A6
Plunger, Breaker Points	B9	Terminal, Lead - Fuel Pump	A14
	A6	Terminal, Pin - Contact	D1
Point, Set, Breaker	B9	Terminal, Pin - Female	C14
Pump, Fuel - Electric	A14	Terminal, Pin - Male	D2
Pump, Oil	A 6	Terminal, Receptacle	C6
•		Tie, Cable B11, C6, C12	, D2
Receptacle	C14	Transformer, Regulator	C6
Rectifier, Bridge	C14	Tube, Breather	A14,
Rectifier, Harness - Wiring	D1	Tube, Exhaust	СЗ
Rectifier, Silicon	C14	Tube, Housing - Choke	A14
Reed, Valve - Breather	A6	Tupe, Oil - Cylinder Block	A 6
Regulator	B2	· •	
Regulator, Transformer	č6	Valve, Exhaust	A6
Relay, Ignition	B2	Valve, Intake	A 6
	B11	Valve, Shut-Off - Fuel	B2
Resistor, Fixed	C8	Valve, Shut-Off - Oil Base	A12
Resonator, Exhaust	:12	THE THE TAX CAA MANU	
	A6	Yoke, Governor	A9
Ring, Piston	AO	TORCY GOVERNOR	



Cylinder Block

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	110-3533	1	Block, Cylinder	37	110-3549	2	Head, Cylinder
			(Includes Parts Marked *)	38	310 00 10	-	Cap. Roto - Valve
2	517-0048	1	*Plug, Welch - Camshaft		110-0904	2	Exhaust - NHE
3	102-0455	5	Opening (1-5/8") *Screw, Cap - Hex Head	20	110-0904	4	Intake/Exhaust - NHEL
J	102-0455	3	(Special)	39 42	526-0018 526-0018	1 2	Washer, Flat (1/4" Screw) Washer, Flat - Copper
4	104-0776	AR	*Shim, Crankshaft (.005")	74	520 0010	2	(1/4" Screw)
5			Bearing, Crankshaft	43	517-0067	1	Plug, Core Hole
	101 0450	•	(Includes Thrust Washer)	44	110-0893	2	Washer, Intake Valve -
	101-0450 101-0450-02	1	* Standard .002" Undersize				Spring Retainer (Special)
	101-0450-10	1	.010" Undersize	45			NHE Kit, Gasket
	101-0450-20	ī	.020" Undersize	40	168-0190	1	Carbon Removal/Valve Grind
	101-0450-30	1	.030" Undersize		168-0193	1	Engine, Complete
6	104-0575	1	*Washer, Thrust (Special)	46	120-0491	1	Pump, Oil (Components Not
7 8	101-0782 101-0439	1	*Gasket, Bearing Plate *Plate, Bearing - Rear	47	120-0161	1	Sold Separately)
9	101-0405	2	*Bearing, Camshaft	48	850-0040	2	Gasket, Kit - Oil Pump Washer, Lock - Spring (1/4")
10	509-0041	ī	Seal, Oil - Crankshaft Rear	49	800-0007	2	Screw, Cap - Hex Head
11	516-0072	2	*Pin, Drive - Bearing Stop				$(1/4-20 \times 1")$
12	120-0680	1	*Tube, Oil - Cylinder Block	50			Screw, Cap - Hex Head
13	110 1716	•	Insert, Valve Seat - Exhaust		801-0050	1	(3/8-24 × 1") Spec A
	110-1716 110-1716-02	2 2	* Standard .002" Oversize	51	801-0049 526-0066	1 1	$(3/8-24 \times 7/8")$ Begin Spec Washer, Flat - Copper
	110-1716~05	2	.005" Oversize	51	320 0000	•	(3/8" Screw)
	110-1716-10	2	.010" Oversize	52	120-0140	1	Spring, Bypass Valve
	110-1716-25	2	.025" Oversize	53	120-0398	1	Plunger, Bypass Valve
14	110-3461	2	Insert, Valve Seat - Intake	54			Piston (Includes Pin and
15	870-0257	1	- Standard Nut, Hex - Self-Locking		112-0228	2	Retaining Rings) Standard
15	010 0257		Governor Bracket (5/16-18)		112-0228-05	2 2	.005" Oversize
16			*Guide, Valve		112-0228-10	2	.010" Oversize
	110-3167	2	Exhaust		112-0228-20	2	.020" Oversize
	110-3168	2	Intake		112-0228-30	2	.030" Oversize
17	110-0068	2	*Gasket, Intake Valve Guide		112-0069	2	Pin, Piston
18 19	517-0103 850-0050	1 5	*Plug, Vacuum Port *Washer, Lock - Spring (3/8")	56 57	518-0294	4	Ring, Retaining Kit, Ring - Piston
20	516-0141	2	*Pin, Alignment - Gear Cover	٥,	113-0203	2	Standard
21	123-1175	ī	Reed, Breather Valve		113-0203-05	2	.005" Oversize
22	123-1653	1	Pan, Breather		113-0203-10	2	.010" Oversize
	123-1174	1	Spring, Breather Valve		113-0203-20	2	.020° Oversize
24 25	110-1624-01 123-1654	1	Cover, Valve - RH Cover, Breather	58	113-0203-30 114-0203	2 2	.030" Oversize Rod, Connecting
26	110-3575	3	Gasket, Valve Cover	50	114 0205	4	(Includes Bolt and Nut)
27	110 00.0	•	Tappet, Valve	59	805-0010	4	Bolt, Place - Connecting
	115-0006	4	Standard				Rod (Special)
	115-0006-02	4	.002" Oversize	60	870-0302	4	Nut, Self-Locking
20	115-0006-05	4	.005" Oversize	61			(5/16-24) Bearing, Half - Connecting
28 29	110-1718	2	Valve, Intake Valve, Exhaust	61			Rod
	110-1719	2	Spec A		114-0188	4	Standard
	110-1761	2	Begin Spec C		114-0188-02	4	.002" Undersize
30	800-0013	1	Screw, Cap - Hex Head		114-0188-10	4	.010" Undersize
	110 0500		$(1/4-20 \times 2-1/2")$		114-0188-20	4	.020" Undersize
31 32	110-0539 110-0639	4	Spring, Valve Lock, Valve Spring	62	114-0188-30 800-0011	4 1	.030" Undersize Screw, Cap - Hex Head
32 33	110-3604	8 2	Seal, Oil - Intake Valve	02	800-0011		(1/4-20 × 2")
34	803-0071	2	Screw, Socket - Set	63			Filter, Breather Tube -
		•	$(3/8-16 \times 5/8")$			_	Gasoline
35	101 0400		Bearing, Sleeve - Flanged		123-1417	1	LP Liquid Models
	101-0432	1	* Standard	6.4	123-1871	1	Gasoline Models Screw, Cap - Hex Head -
	101-0432-02 101-0432-10	1	.002" Undersize .010" Undersize	54	800-0590	20	GR8 Special (3/8-15 x 2.1)
	101-0432-10	1	.020" Undersize				the special (e) a se n and
	101-0432-30	_	.030" Undersize				
36	110-2987	2	Gasket, Cylinder Head -	*	Parts Includ	ded in	110-3533 Cylinder Block.
			Graphoil				

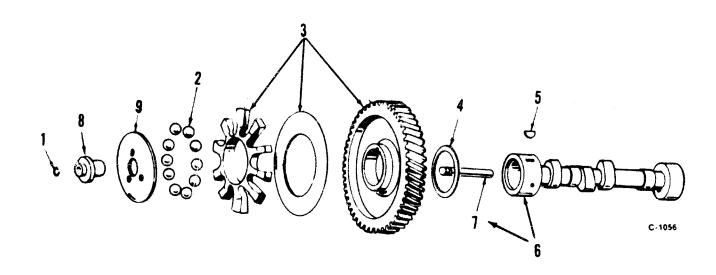
Crankshaft And Flywheel



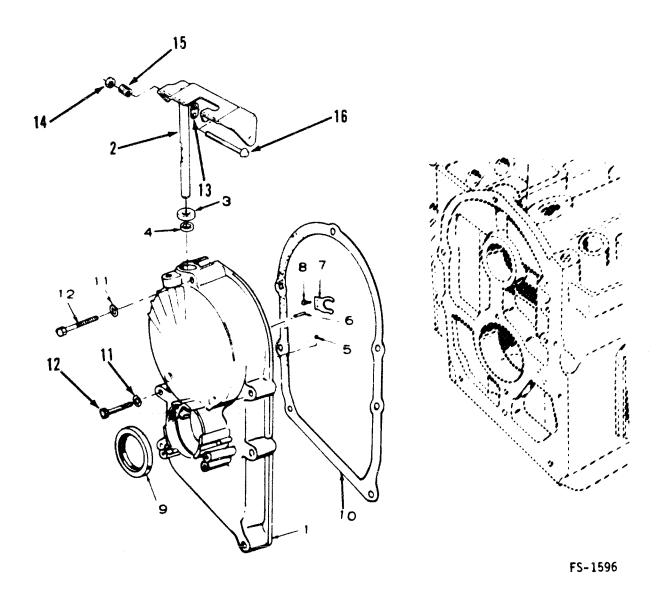
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REF No.	PART NO.	QTY USED	PART DESCRIPTION	RE NO		QTY USED	PART DESCRIPTION
1	104-0170	1	Screw, Cap - Hex Head	6	104-0043	1	Washer, Gear
_	500 0050		(Special)	7	104-0032	1	Gear, Crankshaft
2	526-0356	1	Washer, Flat (7/16")	8	515-0227	1	Kit, Key - Blower Wheel
3	526-0017	1	Washer, Flat (7/16" Screw)	9	515-0001	1	Key, Crankshaft Gear
4	134-4342	1	Flywheel, (Blower)	10	104-1584	1	Crankshaft
5	518-0014	1	Ring, Retaining			-	

Camshaft

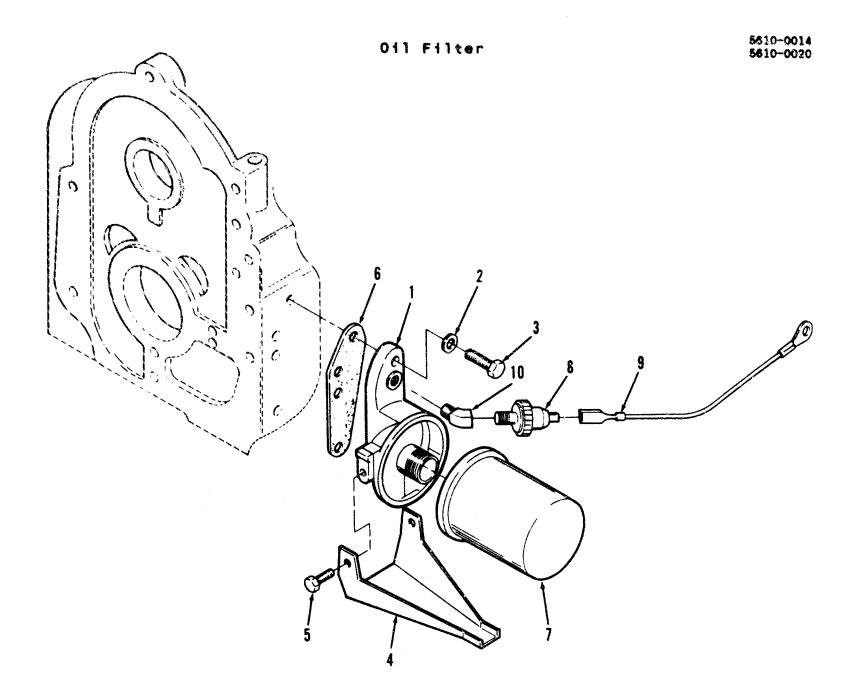


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF No.	PART NO.	QTY USED	PART DESCRIPTION
1	150-0078	1	Ring, Retaining	5	515-0001	1	Key, Woodruff
2	510-0015	10	Ball, Governor	6	105-0638	1	Camshaft (Includes Center Pin)
3	105-0332	1	Gear, Camshaft (Includes Flyball Plate And Spacer)	7 8	150-0075 150-1519	1	Pin, Center - Camshaft Hub, Governor Cup
4	105-0541	1	Washer, Thrust	9	150-1520	1	Cup And Bushing, Governor



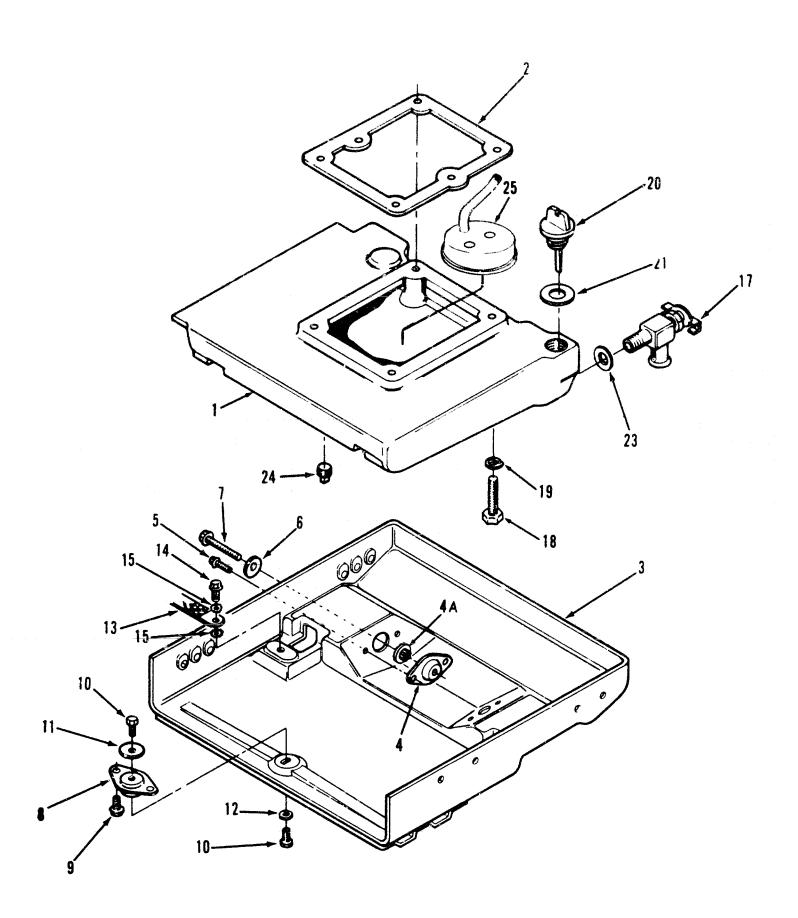
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF No.	PART NO.	QTY USED	PART DESCRIPTION
1	103-0772	1	Gearcase(Kit)	10	103-0810	1	Gasket, Gearcase Mounting
			(Includes Parts Marked*)	11	526-0065	5	Washer, Flat - Copper
2	150-2002	1	*Arm And Shaft, Governor			•	(5/16" Screw)
3	509-0008	1	*Seal, Oil - Governor Shaft	12			Screw, Cap - Hex Head
4	510-0013	1	*Bearing, Needle				(Special)
5	510-0014	1	*Ball, Bearing		114-0022	4	1-3/4" Long
6	516-0130	1	*Pin, Dowel - Governor Cup		800-0545	i	2-3/4" Long
			Stop	13	150-1998	1	*Link, Governor Spring
7	150-1187	1	*Yoke, Governor	14	870-0328	ī	*Nut, Self-Lock (10-32")
8	815-CO46	2	*Screw, Machine - Pan Head	15	141-0710	ī	*Spring, Idle Needle
			$(8-32 \times 3/8")$	16	820-1077		*Screw, Pan Head
9	509-0040	1	*Seal, Oil - Crankshaft	•		-	(10-32×2-1/2")

^{* -} Parts Included In 103-0772 Gearcase.



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	122-0320	1	Adapter, Oil Filter	5	815-0194	2	Screw, Cap - Hex Head
2	526-006 5	2	Washer, Flat - Copper (5/16" Screw)	6	122-0771	1	W/ET (#10-32 × 3/8")
3	800-0028	2	Screw, Cap - Hex Head	7	122-0445	1	Gasket, Oil Filter Adapter Filter, Oil - Spin-On
4	122-0352	1	(5/16-18 × 1") Drain, Oil Filter	8 9 10	309-0322 226-2980 502-0053	1 1	Switch, Low Oil Pressure Lead, Low Oil Pressure Switch Elbow, Street - 45° - Spec A

0il Base And Mounting Hardware

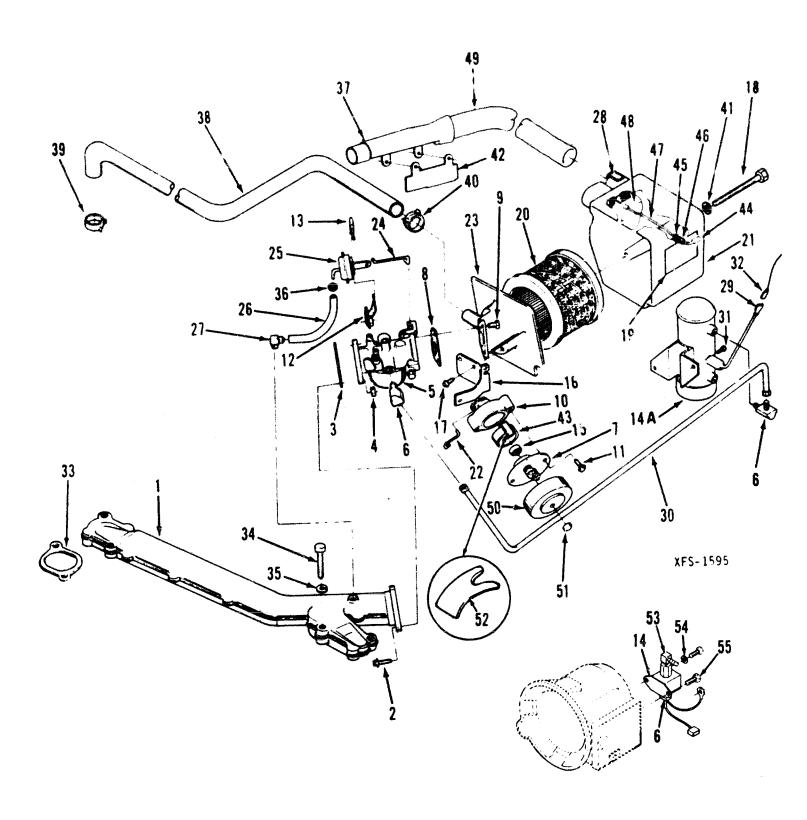


011 Base and Mounting Hardware

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Base, Qil	12			Washer, Flat
	102-1242	1	Models Before 6/85		526-0:24	*	Above Floor Models
	102-1286	1	Models Begin 6/85 - Begin				(3/8' Screw)
			Spec C		526-0240	1	Below Floor Mode's
2	102-1387	1	Gasket Oil Base				(3/8' Shrew)
3			Pan, Drip	13	337-2311	1	Strap Ground (Mounts Scroll)
	403-2218	1	Above floor Models				Assembly To Drip Pan)
	403-2332	1	Below Floor Models	14	821 6614	1	Screw, Hex Washer Head
4			Isolator, Vibration -				$(5/16-18 \times 1/2^{\circ})$
			Generator End	15	856-0008	2	Washer, Lock EIT (5/16")
	402-0597	2	Voltage Code FA	17	504 0150	1	Valve, Shut-Off - Oil Base
	402-0602	2	Voltage Code FJ - Begin				Rear Drain, (Above Floor Model)
4.6	402-0547	2	Snubber	1.0	800-0058	4	Screw Cap - Hex Head
	821-0010	Δ	Screw, Hex Washer Head -	10	000 0030	-	(3/8-16 × 3")
47	821 0010	-	Self-Locking (1/4-20 x 1/2")	10	850-0050	4	Washer, Lock (3/8")
6	526-0325	2	Washer, Flat (3/8" Screv)		123-1625	1	Cap. Oil Fill
7	320 0325	٤.	Screw, Hex Head - Thread Form	21	509-0096	•	O-Ring Oil Fill Cap
,			(Special)	23	102-0743	1	Gasket, Oil Drain
	815-0598	2	Use With Round Hole Drip Pan	24	102 0743	•	Plug Oil Drain
	815-0657	2	Use With Eliptical Hole Drip		102-0938	1	Rear Drain, Bottom Drain
	413 005.	-	Pan		102 0335	•	Oil Base - (1/2%)
8	402-0549	1	Isolator, Vibration - Engine End		505-0110	1	Square Head, Bottom Drain Gil Base - (3/8")
9		•	Screw, Hex Washer Head - Self Locking		505-0266	1	Square Head, Countersunk (3/8° Pipe) - Begin Model
	821-0016	2	NHE (5/16-18 × 3/4")		100 1010		6/85
	821-0021	2	NHEL (5/16-18 × 1")	25	123-1616	1	Cup, Oil Pump Intake
10	821-0031	2	Screw, Hex Washer Head - Self Locking (3/8-16 x 3/4")				(Includes Pipe and Cup)
11	526-0324	1	Washer, Flat (5/16" Screw)				

5620-0063

Fuel System (Gasoline)



Fuel System (Gasoline)

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	154-2524	1	Manifold, Intake	29	332-2431	1	Terminal, Fuel Pump
2	815-0587	2	Screw, Hex Washer Head				Lead (.225")
_			(Special)	30			Line, Fuel (Includes 2 Inver-
3	141-0950	1	Gasket, Carburetor Mounting				ted Nuts)
4	862-0015	1	Nut, Hex (5/16-18)		149-2022	1	Units Manufactured 6/86
5	146-0456	1	Carburetor (Includes Mounting				Through 12/86 - Begin
			Gasket) (See Separate Page		140-2002	4	Spec C
			<pre>for Components - Could also be a Facet Carb.)</pre>	31	149-2083	1	All Others Screw
6			Elbow, Inverted Male	31	815-0370	2	Hex Head $(1/4-20 \times 1/2")$
•	502-0002	1	Units Manufactured 6/86		010 03/0	4	Spec A
		-	Through 12/86		815-0664	2	Pan Head $(1/4-20 \times 3/8")$
	502-0002	2	All Others		010 0004	•	Begin Spec C
7	153-0555	1	Element And Cover, Choke	32	332-2572	1	Terminal, Fuel Pump Lead
8	140-2308	1	Gasket, Air Horn				(.250 Recep)
9	815-0590	3	Screw, Hex Head (Special)	33	154-2219	2	Gasket, Intake Manifold
10	153-0556	1	Housing, Choke (Includes	34	800-0055	4	Screw, Cap - Hex Head
			Choke Shaft) (Includes				(3/8-16×2-1/4")
			Parts Marked *)	35	526-0251	4	Washer, Flat (3/8")
	153-0563	1	*Housing, Choke	36	503-1345	' 1	Clamp, Hose (.375" Diameter)
	153-0571	1	*Washer, Insulating - Choke	37	140-2378	1	Adapter, Preheater
	518-0387	1	*Ring, Retainer	38	123-1615	1	Tube, Breather
11	153-0567 815-0592	1 2	*Shaft, Choke Housing Screw, Hex Washer Head	39	503-0183	1	Clamp, Hose - Breather Tube
1.1	613 0392	L	(Special)	40	503-1133	1	(9/16 to 1-1/16") Clamp, Hose - Breather Tube
12	153-0561	1	Bracket, Diaphragm Mounting	40	303 1133	•	(Fits Hose OD .875")
13	518-0450	ī	`lip, U - Diaphragm Mounting	41	526-0018	1	Washer, Flat (1/4" Screw)
		_	Bracket	42	140-2021	ī	Baffle, Preheater (Mounts
14	149-2110	1	Pump, Fuel - Electric	-			Between Preheater Adapter &
			Units Manufactured 6/86				Intake Manifold)
			Through 12/86	43	153-0578	1	Tube, Choke Housing
14A			Pump, Fuel - Electric	44	517-0223	1	Cap, Vinyl
			(Includes Mounting Bracket)	45	526-0002	1	Washer, Flat (#6 Screw)
	149-1994	1	Spec A	46	120-0140	1	Spring, By-pass
	149-2110	1	Begin Spec C	47	145-0562	1	Rod, Air Inlet
15	153-0554	1	Bi-Metal, Choke	48	145-0561	1	Cover, Air Inlet
16 17	153-0557	1 2	Bracket, Housing Mounting Screw, Hex Washer Head	49	503-1351 153-0579	1 1	Hose, Preheater
17	815-0591	2	(Special)	50 51	870-0421	1	Cover, Choke Housing Nut, Cap (6-32)
18	800-0017	1	Screw, Cap - Hex Head	52	518-0466	1	Clip (Fits Between Choke
10	000 0017	•	(1/4-20×3-1/2")	02	310 0400	•	Housing And Choke Housing
19	98-5335	1	Label, Preheat				Tube)
	140-1891	ī	Element, Air Cleaner	53	502-0313	2	Elbow, 90° (1/8 NPT x 1/4" I
21	140-1894	1	Housing, Air Cleaner	-		-	(Not Shown)
22	153-0558	1	Linkage, Choke	54	856-0006	2	Washer, Lock (EIT 1/4")
23	140-1889	1	Adapter, Air Cleaner	5 5	821-0009	2	Screw, Hex Washer Head
24	153-0577	1	Linkage, Pull-off				Self-Lock $(1/4-20 \times 3/8")$
25	153-0576	1	Pull-off Assembly, Choke		502-0313	1	Elbow, 90° (1/8 NPT x 1/4"
26	503-1252	1	Hose, Vacuum				ID) (Not Shown)
			$(3/16" ID \times 3" Long)$				
27	502-0871	1	Fitting, Vacuum - Intake				455 555 51 1
		_	Manifold To Vacuum Hose	*	Parts Inc	iuded In	153-0556 Choke Housing Assemb
28	518-0459	1	Clip, Preheater Hose				

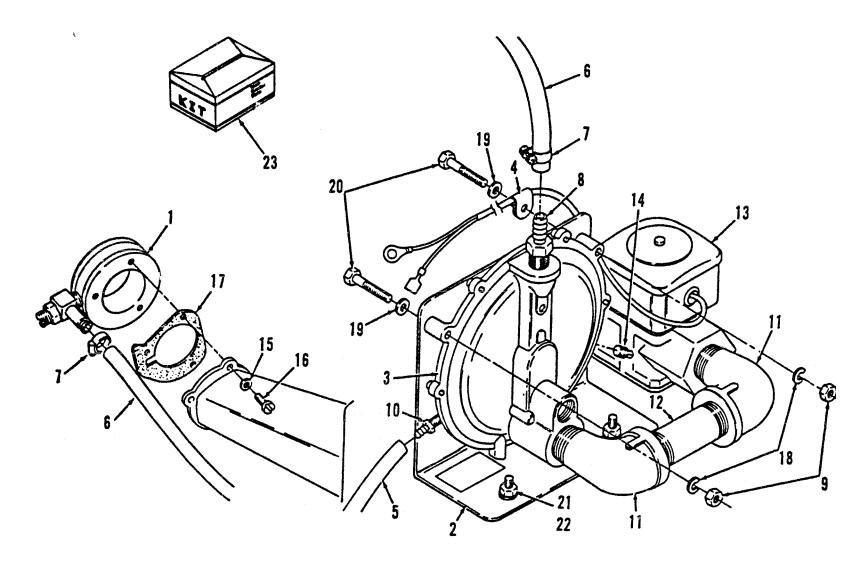
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Fuel System (LP) 43 34 22 -16 -10

Fuel System (LP)

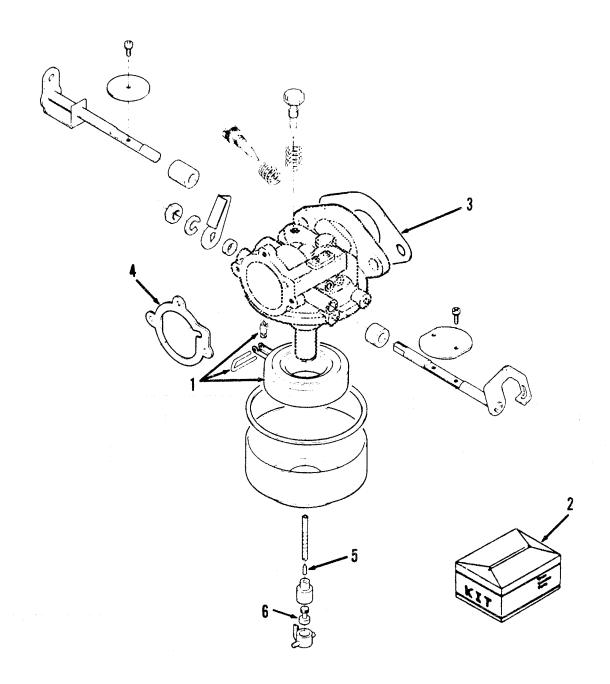
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1 2	154-2524 815-0587	1 2	Manifold, Intake Screw, Hex Washer Head	29	815-0370	2	Screw,Cap - Hex Head - Threa Form (1/4-20x1/2")
			(Special)	30	503-0183	1	Clamp, Hose - Breather Tube
3	141-0281	1	Gasket, Carburetor Mounting			_	(9/16 to 1-1/16")
4	862-0015	2	Nut, Hex (5/16-18)	31	503-1133	1	Clamp, Hose - Breather Tube
5	141-0933	1	Carburetor (See Separate Page	••			(.900 Diameter)
	EDE 0074	•	For Components)	32	148-0899	1	Spring, Adapter (3/8")
6 7	505-0274	1	Plug, Pipe - Hex (1/8")	33	154-1483	2	Gasket, Intake Manifold
	307-1886	1	Relay, Ignition	34	148-0900	1	Spacer, Adapter (3/8")
8 9	140-2308	3	Gasket, Air Horn Screw, Cap - Hex Head	25			1-1/4" Long
9	815-0590	3	4	35	E01 0407		Line, LP
10	526-0008	1	(Special)		501-0497	1	13.5" Long
10	320-0006	1	Washer, Flat (#10 Screw) - Spec A		501-0512	1	15" Long
11			Screw	36	501-0525	1 1	17.25" Long
11	815-0531	1		37	336-9679		Lead, Filter Mounting Bracke
	010 0001	•	Hex Washer Head (Special) · Spec A	31	815-0261	2	Screw, Hex Washer Head (1/4-20x1/2")
	821-0005	1	Lock Head - Flanged	38	154-2638	1	Manifold, Exhaust
	021 0000	*	(#10-32 x 1/2") - Begin	30	154 2056	1	(Includes Heat Shield And
• •		_	Spec C				Fuel Line)
12	503-0183	2	Clamp, Hose (9/16 to	39		_	Elbow
	F00 100F	4	1-1/16")		502-0965-01	1	Reducing, 45° - Bottom
13	503-1365	1	Hose, Fuel (7-1/2" Long)				Outlet - Exhaust Manifold
14 15	148-0893	1	Regulator Bushing, Reducer		502-0054	1	Male, 90° - Front Outlet - Exhaust Manifold
	502-0927-01	1	(3/8 To 1/4")	40	502-0929-01	1	Nipple, Close - Bottom Outl€
	502-0931-02	1	Adapter (3/8")				Exhaust Manifold
16	153-0557	1	Bracket, Housing Mounting	41	307-2501	1	Valve, Fuel Shut-off - Botto
17	815-0591	2	Screw, Hex Washer Head				* Outlet - Exhaust Manifold
18	800-0017	1	(Special) Screw, Cap - Hex Head	42	815-0176	1	Screw, Hex Head - Machine (8-32x.50)
			(1/4-20×3-1/2")	43	870-0221	1	Nur, Hex (8-32)
19	526-0018	1	Washer, Flat (1/4" Screw)		503-1190	1	Clamp, Hose
20	140-1891	1	Element, Air Cleaner		526-0003	1	Washer, Flat (#8 Screw)
21	140-1894	1	Housing, Air Cleaner	46	148-0897	1	Washer, Regulator Mounting
22			Elbow, Reducing - 90°	47	800-0055	4	Screw, Cap - Hex Head
	502-0838	1	7/16 To 1/4"				(3/8-16×2-1/4")
	502-0923-02	1	7/16 To 3/8"	48	526-0251	4	Washer, Flat (3/8"))
23	140-1889	1	Adapter, Air Cleaner	49	149-2038-01	1	Bracket, Fuel Line - LP Liqu
24	815-0647	2	Screw, Hex Washer Head	50	502-0949-01	1	Connector, Male
			(1/4-20×5/8")	51	148-0898	1	Element, Fuel Filter
25	850-0040	2	Washer, Lock (1/4")	52	123-1615	1	Tube, Breather
26	502-0935	1	Elbow, 90°	53	307-2559-01	1	Bracket, Relay - Begin Spec
27			Bracket, Filter Mounting				- Zinc Plated
	148-0896	1	Bottom Outlet Exhaust				
	148-0903	1	Front Outlet Exhaust				
28	148-0890	1	Filter, LPG (Includes Element				
			and O-Rings)				

LPG (Low Pressure) Fuel System Field Conversion



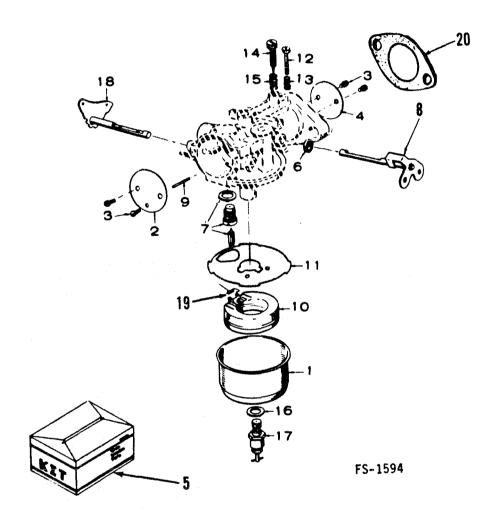
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	148-0912	1	Adapter, Carburetor	15	854-0010	3	Washer, Lock - IT (#10)
2	148-0843	ī	Bracket, Gas Regulator	16	813-0117	3	Screw, Round Head - Machine
3	148-0311	1	Regulator, Gas			-	$(10-32 \times 1-5/8")$
4	518-0350	1	Clamp, Insulated (1/4" OD)	17	140-2308	2	Gasket, Air Intake Adapter
5	503-1016	ī	Hose, Oil (Vent) 12" Long	18	850-0040	2	Washer, Lock (1/4")
6	503-1048	1	Hose, Fuel - 30" Long	19	526-0018	2	Washer, Flat (1/4" Screw)
7	503-0032	2	Clamp, Hose (#4)	20	800-008	2	Screw, Cap - Hex Head
8	502-0238	1	Connector, Hose				$(1/4-20 \times 1-1/4")$
9	862-0001	2	Nut, Hex (1/4-20)	21	800-0028	2	Screw, Cap - Hex Head
10	502-0395	1	Connector, Hose			_	$(5/16-18 \times 1")$
11	505-0051	2	Elbow, Street - 90°	22	870-0257	2	Nut, Hex - Self Lock
12	505-0332	1	Nipple, Pipe $(3/4 \times 3.00 \text{ Lg})$				(5/16-18)
13	307-1881	ī	Solenoid and Terminal	23	148-0913	1	Kit, Conversion - LP
14	505-0057	ī	Plug Square Head			_	

Carburetor Components (Gasoline) Nikki



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	146-0456	1	Carburetor, Complete (Includes Mounting Gaskets)	3 4	141-0281 140-2308	1	Gasket, Carburetor Mounting Gasket, Air Horn
1	146-0453	1	Float Kit (Includes Float, Pin and Valve)	5	146-0451 146-0452	1	Jet, Idle Jet, Power
2	146-0457	1	Kit, Repair (Includes Gasket Package, Float Valve, Idle Adjust Needle And Spring, Mounting Gaskets, Adjust Limit Caps, Throttle Stop Screw And Spring)		140 0402	•	GEC, FOWER

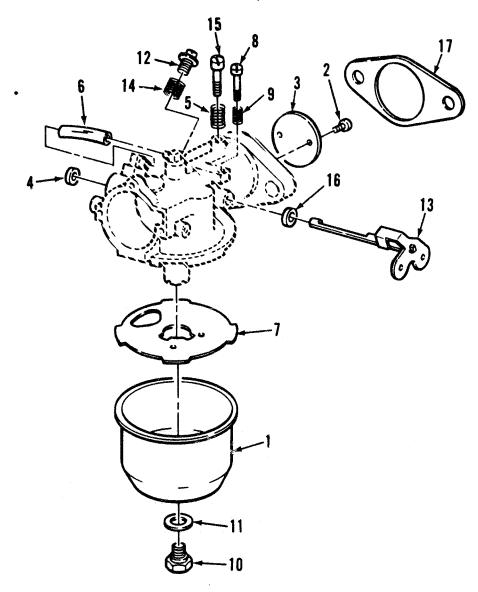
Carburetor Components (Gasoline) (Spec A) Facet



REF	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
		4	Conhuncton Complete		141-0920	1	Shaft, Throttle
		1	Carburetor, Complete Gasoline - Electric Choke	9	141-0320	•	*Shaft, Float Pivot
				. •		4	
			(Order 146-0456)	10	141-0702	1	Float, Carburetor
1	141-0708	1	Bowl, Fuel	11	141-0701	1	*#Gasket, Bowl
2	141-0741	ï	Plate, Choke	12	141-0700	1	Screw, Throttle Stop
3	141-0698	4	Screw, Round Head	13	141-0711	1	Spring, Throttle Stop
			With Washer	14	141-0713	1	*Needle, Idle Adjusting
4	141-0919	1	Plate, Throttle	15	141-0710	1	Spring, Idle Adjusting Needle
5		_	Kit	16	141-0077	1	*#Washer, Main Jet
	141-0927	1	Carburetor Repair	17	141-0942	1	Jet, Main (Adjustable)
		-	(Includes Parts Marked*)	-			(Includes Packing)
	141-0928	1	Gasket	18	141-0921	1	Shaft, Choke
			(Includes Parts Marked#)	19	141-0799	Ī	*Spring, Fuel Float
6	141-0924	1	*#Seal, Rubber	20	141-0281	ĺ	*#Gasket, Carburetor Flange
7	141-0923		*#Seal Assembly, Fuel Valve			_	

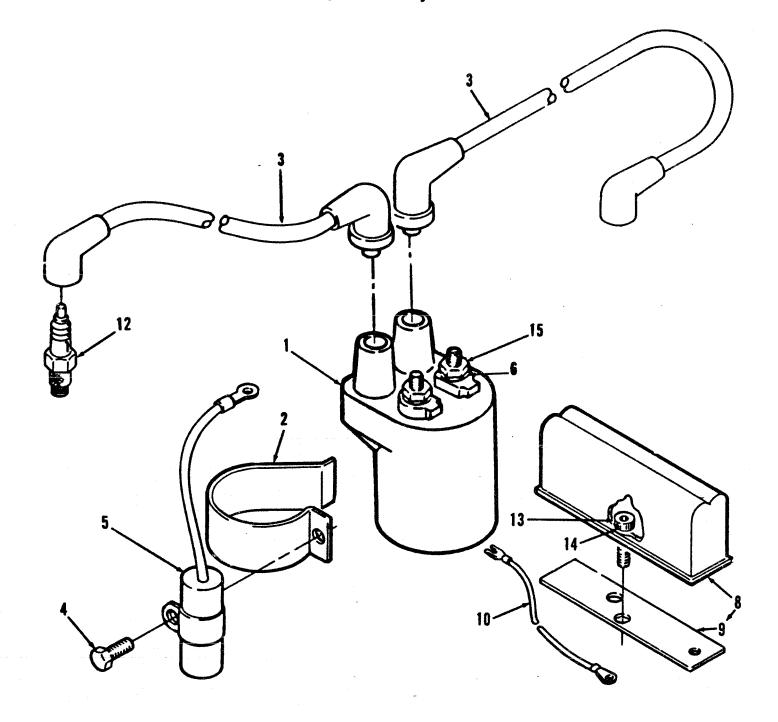
^{* -} Included In Repair Kit 141-0927. # - Included In Gasket Kit 141-0928.

Carburetor Components (LP)

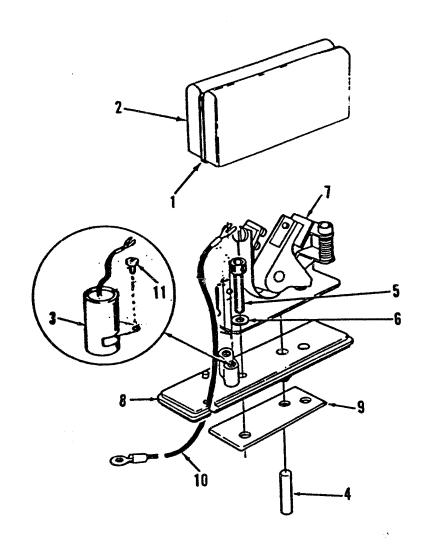


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF No.	PART NO.	QTY USED	PART DESCRIPTION
	141-0933	1	Carburetor, Complete	9	141-0711	1	Spring, Throttle Stop
1	141-0708	1	Bowl, Fuel	10	141-0736	1	Plug, Bowl
2	141-0698	2	Screw, Round Head	11	141-0077	1	Washer, Bowl Plug
-			With Washer	12	141-0934	1	Screw, Main Jet - Adjust
3	141-0919	1	Plate, Throttle	13	141-0936	1	Lever, Throttle Shaft
4	141-0940	1	Seal, Dust	14	141-0939	1	Spring, Main Jet Screw
5	141-0935	1	Spring, Idle Needle	15	141-0937	1	Needle, Idle Adjust
6	141-0938	1	Tube, Idle (Rubber)	16	141-0924	1	Seal, Rubber
7	141-0701	1	Gasket, Bowl	17	141-0281	1	Gasket, Carburetor Flange
8	141-0700	1	Screw, Throttle Stop				

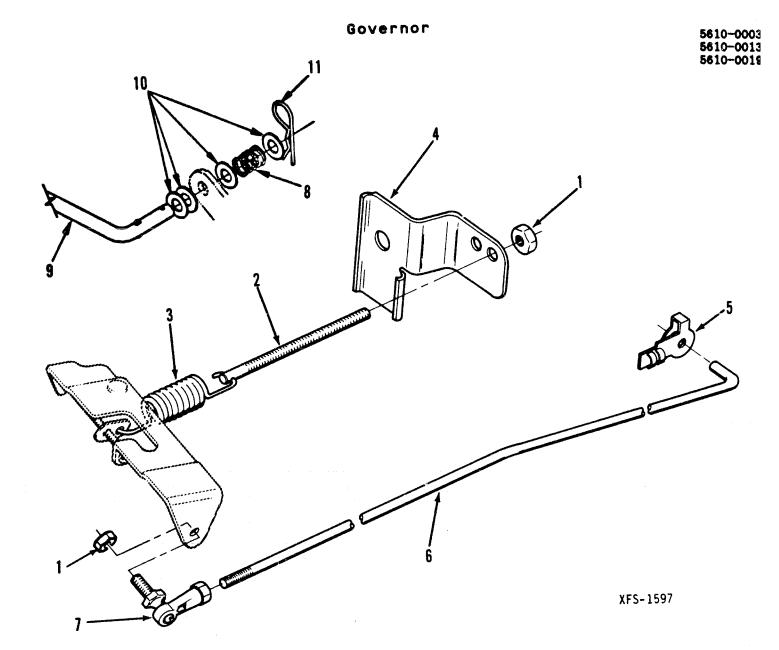
Ignition System



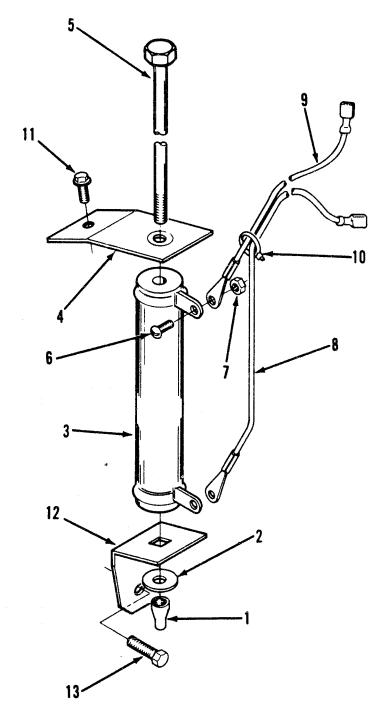
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	166-0772	1	Coil, Ignition (Includes Nuts And Washers)	8	160-1325	1	Box, Breaker (See Separate Page For Components)
2	166-0747	1	Clamp, Coil				(Includes Mounting Gasket
3		1	Cable, Spark Plug	9	160-1368	1	Gasket, Breaker Box Mounti
	167-1615-01	1	9" Long	10	336-2378	1	Lead, Coil to Breaker Box
	167-1602	1	26" Long			_	Mounting
4	815-0261	1	Screw, Hex Washer Head - Thd.	12	167-0263-01	2	Plug, Spark
			Cutting $(1/4-20 \times 1/2")$	13	802-0034	2	Screw, Cap - Socket Head
5	312-0249	1	Condenser, Ignition			-	$(1/4-20 \times 3/4")$
6	850-2005	2	Washer, Lock (8 MM)	14	850-0038	2	Washer, Lock - Spring (1/4)
				15	166-0554	2	Nut, Hex (8 MM)



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF No.	PART NO.	QTY USED	PART DESCRIPTION
	160-1325	1	Box, Breaker Complete (Includes Parts	5	802-0034	2	*Screw, Cap - Socket Head (1/4-20 x 3/4")
			Marked *)	6	850-0038	2	*Washer, Lock - Spring (1/4")
1	160-1317	1	*Clip, Breaker Box Cover	7	160-1183	1	*Point, Breaker
2	160-1316	1	*Cover, Breaker Box	8	160-1314	1	*Base, Breaker Box
3			Condenser, Ignition	9	160-1368	1	*Gasket, Breaker Box
	312-0246	1	Use Prior to 9/87 -	10	336-2378	1	Lead, Breaker Box To Coil
			Mounts Inside Breaker Box	11	815-0358	1	Screw, Hex Head - Slotted
	312-0256	1	Use After 9/87 - Mounts Remote, Attached to Generator Adapter			_	Thread Form (#8-32 × 5/16") Use Prior to 9/87
4	160-1151	1	Plunger, Breaker Points				
				*	Parts Incl	uded In	160-1325 Breaker Box.



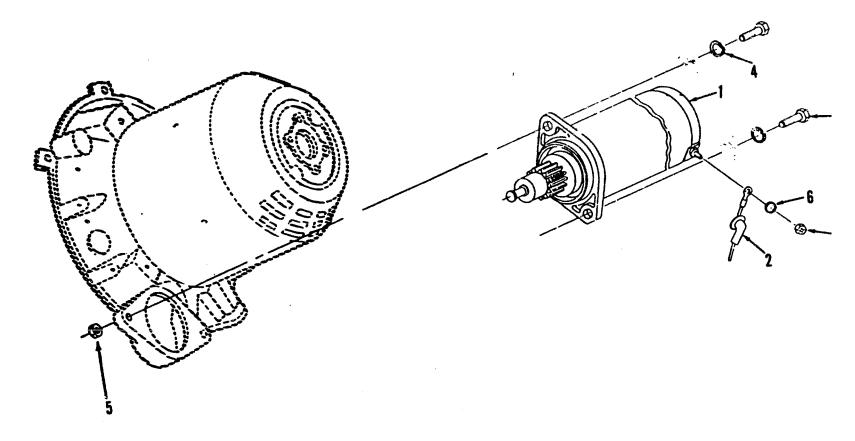
REF No.	PART NO.	QTY	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	870-0131	2	Nut, Hex - Self-Locking	7	150-0939	1	Joint, Ball
•	0,0 0101	_	(10-32)	8	150-2421	1	Spring, Compression - Begir
2	150-0096	1	Stud, Speed Adjustment				Spec C
3	150-1612	1	Spring, Governor	9	150-2429	1	Rod, Throttle - Begin Spec
4	150-1958	1	Bracket, Governor	10	150-2430	4	Washer, Friction - Begin
5	518-0006	1	Clip, Retaining				Spec C
6	150-2079	1	Rod, Governor Arm to Carburetor	11	518-0606	1	Clip, Linkage - Begin Spec



ES-1533

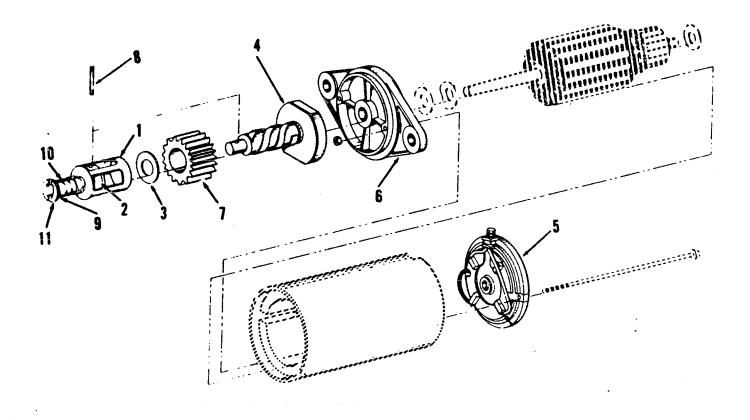
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	870-0196	1	Nut, Insulation (#8)	7	870-1183	2	Nut, Hex (Special)
2	304-0015	1	Washer, Centering	8	226-2754	<u>ī</u>	Lead, 7" Long
3	304-0044	1	Resistor, Fixed - 2.5 Ohms 50 Watts	9 10	226-2753 332-0942	ī	Lead, 3" Long Tie, Cable
4	304-0773	1	Bracket, Resistor Mounting	11	815-0340	1	Screw, Hex Washer Head
5	815-0583	1	Screw, Cap - Hex Head			•	Thread Form (10-32x3/8")
			(Special)	12	304-0772	1	Bracket, Resistor Mounting
6	812-0061	2	Screw, Round Head (6-32x3/8")	13	915-0261	1	Screw, Hex Head - Thread Forming (1/4-20x1/2")

Starter

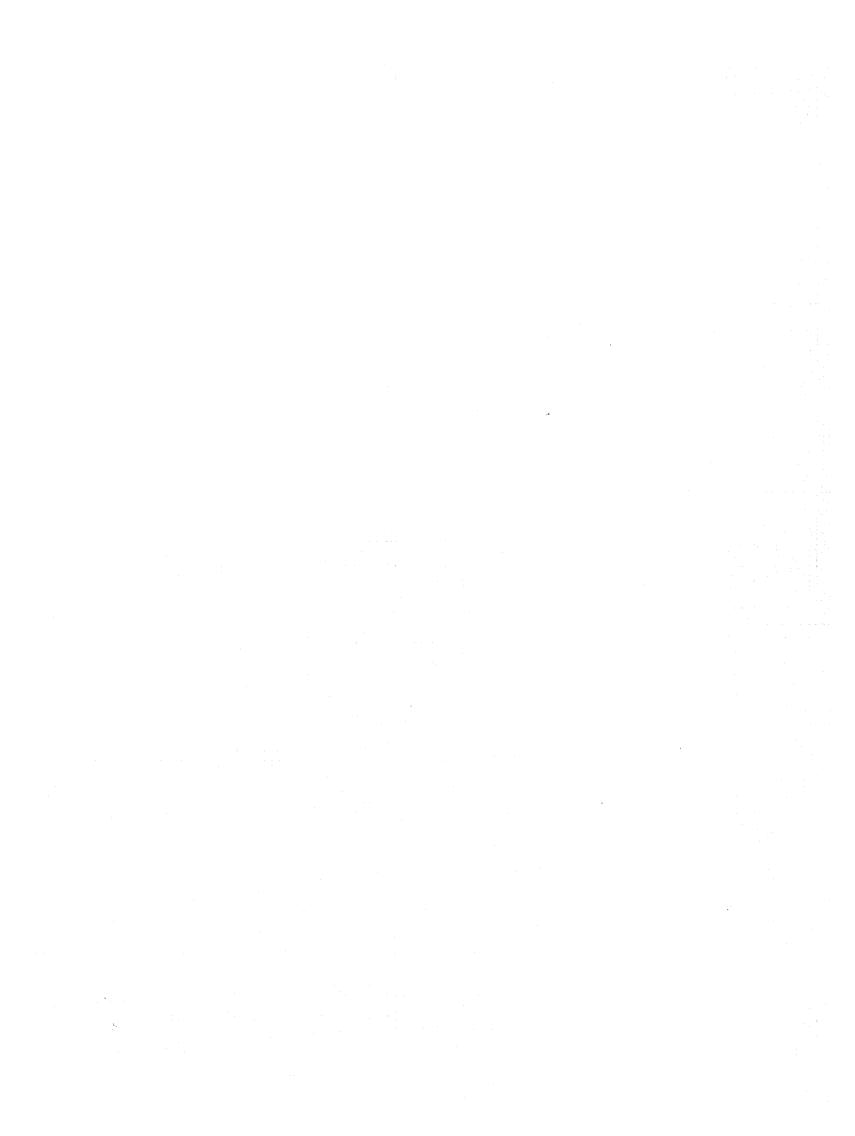


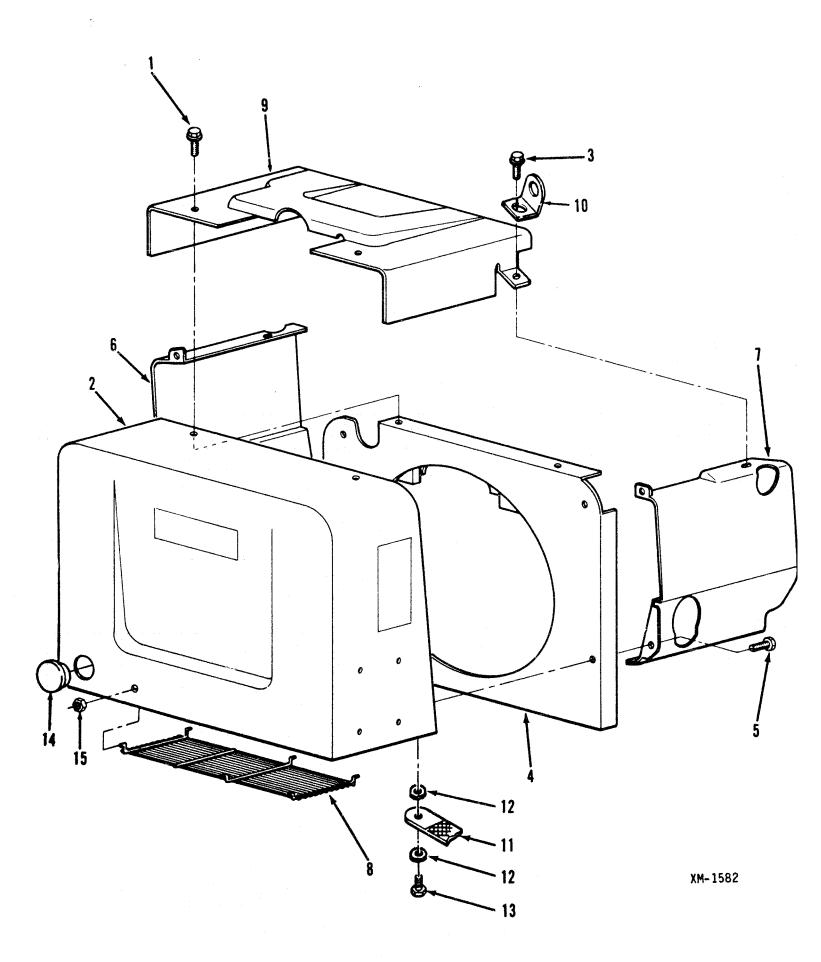
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	191-1630	1	Starter, 12 Volt (See	4	850-0050	2	Washer, Lock (3/8")
			Separate Page For	5	862-0003	2	Nut, Hex (3/8-16)
			Components)	6	850-0040	1	Washer, Lock (1/4")
2	226-2426	1	Lead, Starter	7	862-0001	1	Nut, Hex (1/4-20)
3	800-0052	2	Screw, Cap - Hex Head (Special)				

Starter Components



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	191-1630	1	Motor, Starter (Complete)	6	191-1776	1	Cap, Drive End
1	191-1817	1	Cover, Spring	7	191-1819	1	Gear, Starter
2	191-1818	1	Retainer, Clutch	8	191-1786	1	Pin, Roll
3	191-1785	1	Washer, Drive	9	191-1822	1	Washer, Pinion
4	191-1784	1	Clutch and Spline	10	191-1820	1	Spring, Pinion
5	191-1781	1	Cap, End	11	191-1821	1	Retainer, Spring



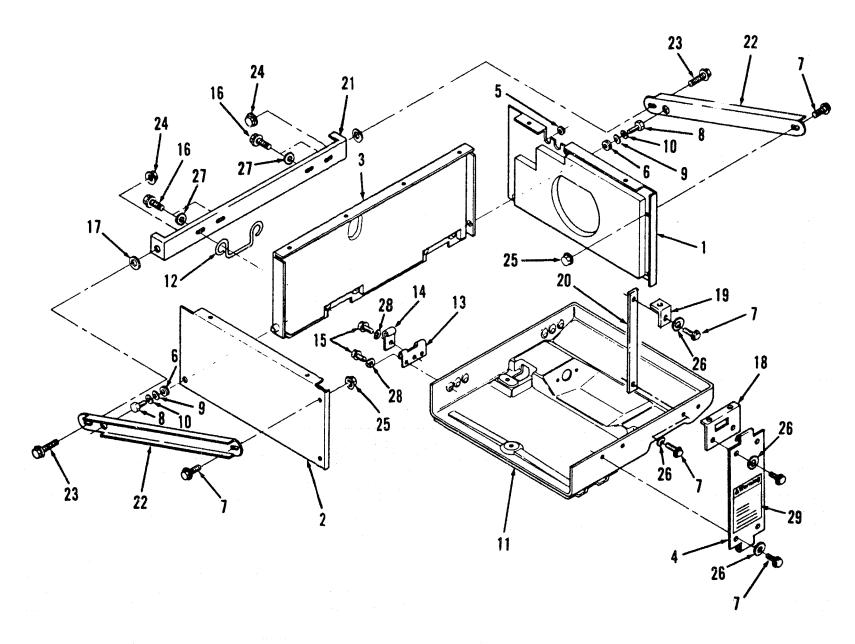


Air Housing

5600-0017 5600-0018 5610-0007 5610-0015

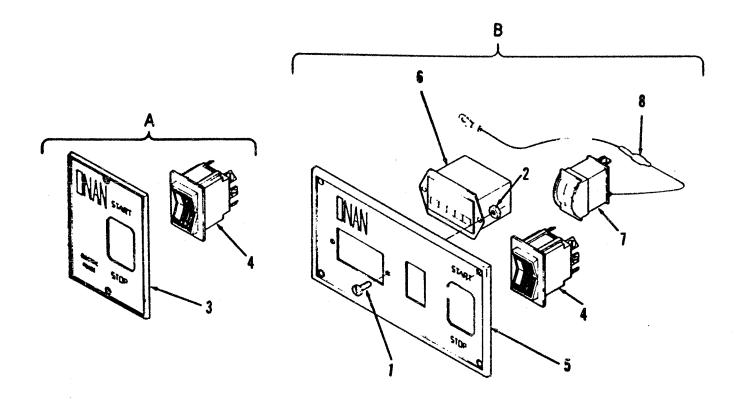
REF No.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	821-0009	10	Screw, Hex Washer Head	7	134-4381	1	Housing, Cylinder Air - Right
			Self-locking $(1/4-20 \times 3/8")$	8	134-4384	1	Guard, Scroll
2			Scroll (Includes Baffle)	9	155-2055	1	Shield, Noise - NHE Sets Only
	134-4503-01	1	Gasoline & LP Vapor	10	403-1523	2	Bracket, Lifting
	134-4503-02	1	LP Liquid	11	337-2311	1	Strap, Ground (Mounts Scroll
3	815-0759	2	Screw, Hex Head - Thd. Form -				To Drip Pan)
			$(5/16-18 \times 1")$	12	856-0010	2	Washer, Lock (EIT 3/8")
4	134-4386	1	Backplate, Scroll	13	800-0048	1	Screw, Cap - Hex Head
5	815-0261	5	Screw, Hex Head - Tapping				$(3/8-16 \times 3/4")$
			Cylinder Air Housing (Right	14	517-0129	1	Plug, Dot Button
			Hand) $(1/4-20 \times 1/2")$	15	870-0415	6	Nut, Self-Tapping (1/8")
6	134-4382	1	Housing, Cylinder Air - Left				(-/- /

Housing - Below Floor Models



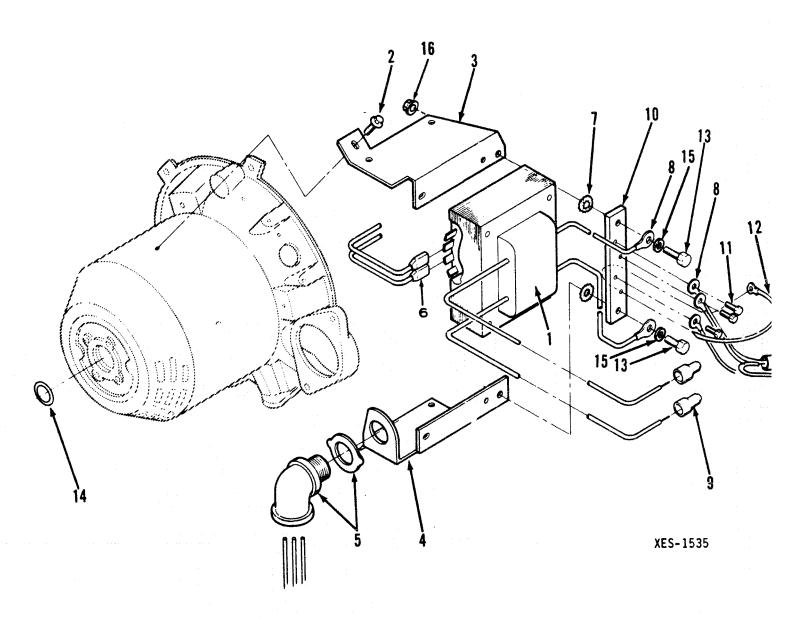
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	405-3397	1	Panel, Housing (Right Hand)	16	800-0048	4	Screw, Hex Head - Cap
2	405-3400	1	Panel, Housing (Left Hand)				$(3/8-16 \times .75)$
3	405-3394	1	Panel, Housing (Rear)	17	526-1518	4	Washer, Flat (7/16" Screw)
4	405-3401	1	Support - Housing	18	405-3406	1	Bracket, Housing
5	508-0071	3	Grommet, Rubber	19	405-3597	1	Bracket, Support
6	508-0008	2	Grommet, Rubber	20			Support (Includes Label)
7			Screw		405-3604	1	With Weld Nuts
•	821-0014	2	Hex Washer Head - Self-Lock		405-3781	1	With-Out Weld Nuts
		_	$(5/16-18 \times 1/2")$	21	405-3608	1	Brace, Rear
	800-0026	6	Hex Head - Cap (5/16-18 x	22	405-3607	2	Brace, Side
		-	3/4")	23	821-0033	2	Screw, Lock Head (7/16-14x
8	800-0002	2	Screw, Cap - Hex Head				3/4")
			$(1/4-20 \times .38)$	24	870-0437	2	Nut, Lock (7/16-14)
9	526-0130	2	Washer, Flat (1/4" Screw)	25	870-0257	2	Nut, Lock (5/16-18)
10	850-0040	2	Washer, Lock (1/4)	26	526-0122	6	Washer, Flat (5/16" Screw)
11	403-2557-03	1	Pan, Drip	27	526-0174	4	Washer, Flat (3/8" Screw)
12	406-0566	2	Pin, Hinge	28	526-0382	6	Washer, Flat (1/4" Screw)
13	406-0567	2	Plate, Hinge	29	98-6402-01	1	Decal, Warning
14	406-0568	2	Support, Hinge				-
15	800-0005	6	Screw, Hex Head - Cap (1/4-20 x 3/4)				

Remote Start Control Components



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	300-2313	1	Control Kit - Standard	4	308-0341	1 ≉+Swi	tch, Rocker
		_	Remote Starting (Includes	5	301-3606		el, Control
			Parts Marked *)	6	302-0885		er, Time Totalizing
В	300-2314	1	Control Kit - Deluxe	7	302-0888	_	er, Battery Condition
_		_	Remote Starting (Includes Parts Marked +)	8	359-0034		d with Diode
1	815-0385	2	+Screw, Machine - Round Head				
_			(#6-32×1/2")	*	- Parts Inc	luded In 300	-0985 Control.
2	860-0005	2	+Nut, Hex Head (#6-32)				-0986 Deluxe Control.
3	301-3566	1	*Panel Control				

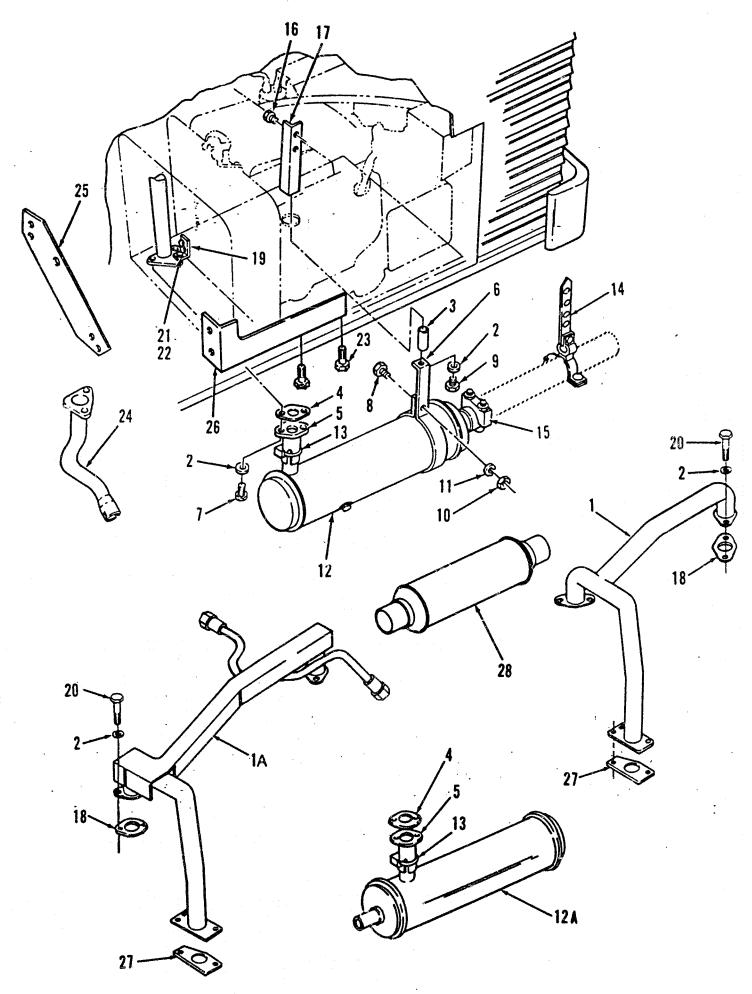
Transformer Regulator



REF NO.	PART NO.	QTY USED	PART Description	REF No.	PART NO.	QTY USED	PART DESCRIPTION
1	315-0604	1	Transformer-Regulator	8	332-0046	2	Terminal, Ring (.312)
			(Includes Parts Marked *)	9	332-2699	3	Splice, Closed End
2	815-0290	2	Screw, Hex Washer Head -	10	337-2229	1	Bar, Bus (4-1/4" Long)
			$(1/4-20 \times 5/8")$	11	815-0194	3	Screw, Cap - Hex Head/WET
3	NFS	1	*Mounting Bracket, Transformer				(10-32 x 3/8")
			- Regulator (Upper)	12	332-0941	2	Tie, Cable
4	NFS	1	*Mounting Bracket, Transformer - Regulator (Lower)	13	815-0610	2	Screw, Cap - Hex Head (1/4-20 x 1")
5	331-0009	1	Connector (3/4" x 90°)	14	509-0196	1	O-Ring, Stator Housing
6	332-1993	2	Terminal, Receptable (.250)	15	526-0018	2	Washer, Flat (1/4" Screw)
7	856-0008	2	Washer, Lock - EIT (5/16")	16	870-0433-03	2	Nut, Push-on (1/4-20)

^{* -} Parts Included in Transformer-Regulator.

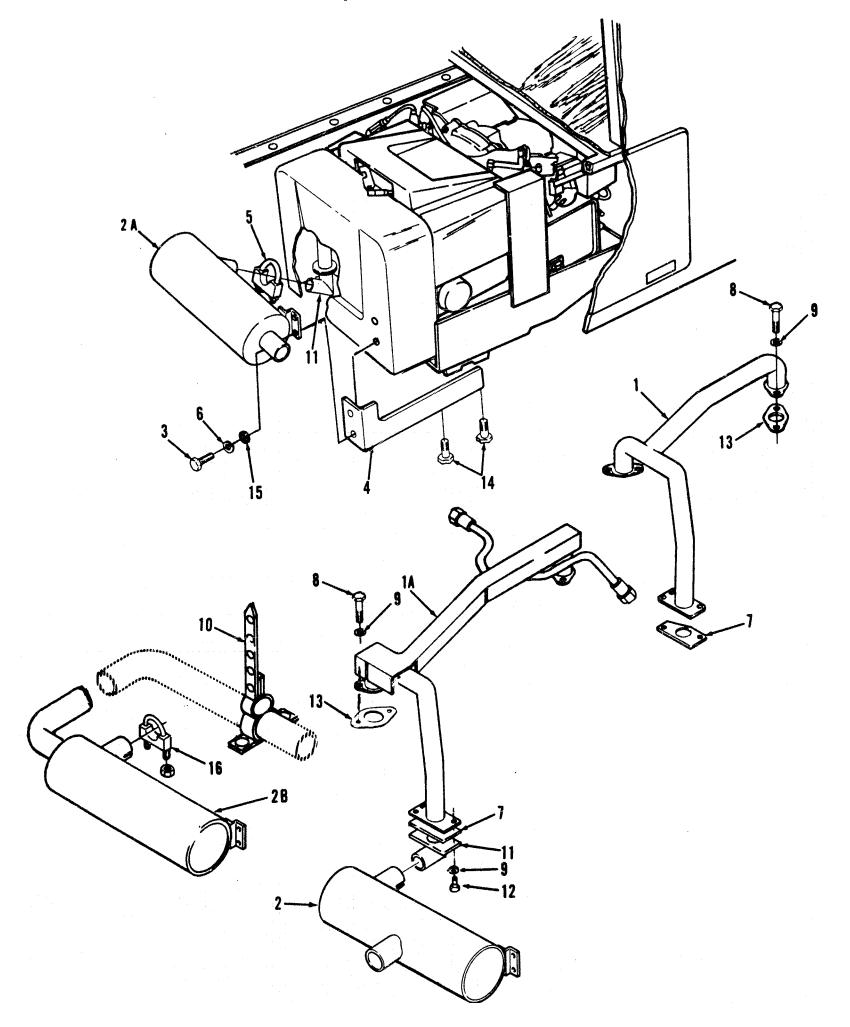
Exhaust System - Above Floor Models



Exhaust System - Above Floor Models

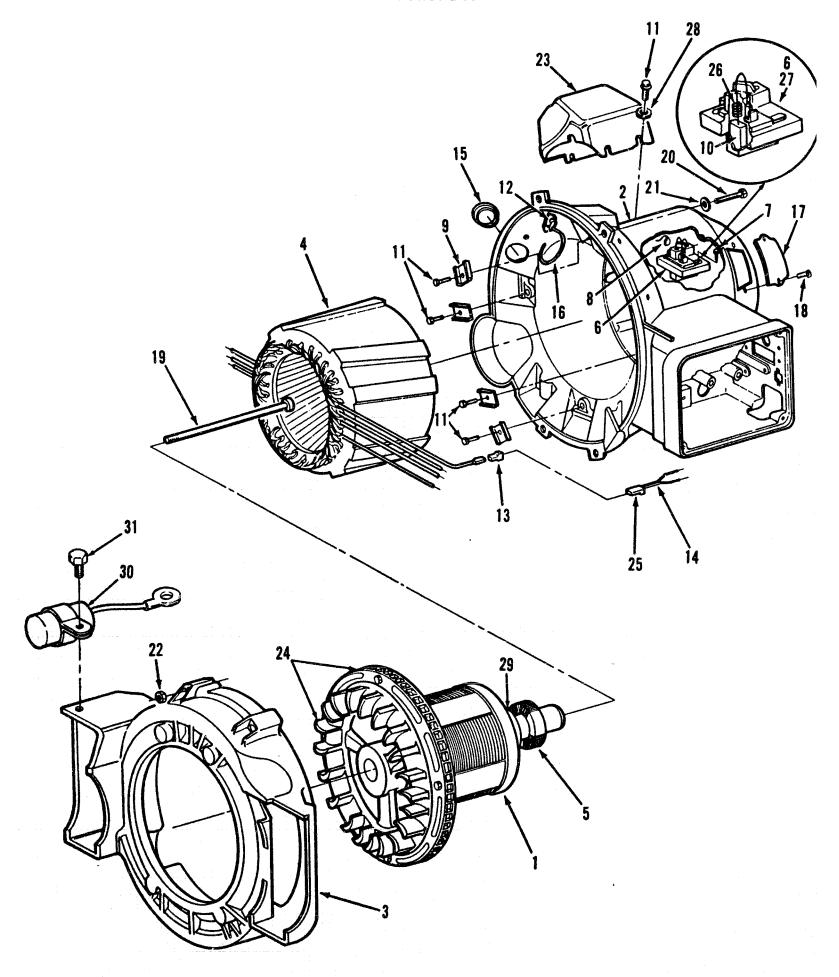
REF	PART NO.	QTY USED	PART DESCRIPTION	REF	PART NO.	QTY USED	PART DESCRIPTION
		4000	DEGGILL LIGHT	140.	NV.	USED	DESCRIPTION
1	154-2541	1	Manifold, Exhaust - NHE	12A	155-1485	1	Muffler, Spark Arrestor
1A	154-2638	1	Manifold, Exhaust - Front				Same End Inlet, Outlet
			Outlet (Includes Fuel Line	13	155-1239	1	Clamp, Muffler
			and Heat Shield) NHEL	14	155-2174	1	Hanger, Exhaust
2	850-0045	7	Washer, Lock (5/16")	15	155-1015	1	Clamp, Muffler
3	370-4027	1	Spacer, Muffler - 2" Long (Used Only On RV"s With	16	815-0261	2	Screw, Hex Washer Head - (1/4-20x1/2")
			6-1/4" Long Exhaust Adapter)	17	155-2084	1	Bracket, Muffler
4	154-2061	1	Gasket, Exhaust - Use With	18	154-1482	2	Gasket, Exhaust Manifold
•	104 1001	•	Flange Type Exhaust Adapters	19	154-2538	1	Bracket, Exhaust Flange
5			Adapter, Exhaust (Flange	20	204 2000		Screw (5/16-18x1")
•			Type)	20	800-0512	4	Hex Head Cap-NHEL
	154-2469	1	2.44" Long - Spec A		802-0055	Ā	Allen Head-NHE
	154-2683	ī	6.25" Long	21	800-0005	1	Screw, Cap - Hex Head
	154-2540	î	4.25" Long		000 0000	• .	(1/4-20x3/4")
	154-2718	ī	8" Long - Begin Spec C	22	526-0018	1	Washer, Flat (1/4" Screw)
6	155-2025	ī	Strap, Muffler (5.77" Long)	23	821-0029	2	Screw, Hex Washer Head
7	800-0730	2	Screw, Cap - Hex Head		021 0020	-	Self-Lock (3/8-16x3/4")
•	400 0.00	•	(5/16-18×1")	24	154-2662	- 1	Tube, Exhaust - 11" Long
8	800-0007	1	Screw, Cap - Hex Head	47	104 2002	•	(Use With 154-2663 Bracket)
•		•	(1/4-20×1")	25	154-2663	1	Bracket, Exhaust (Use With
ĝ			Screw, Cap - Hex Head			_	154-2662 Tube)
•	800-0026	1	Use With-Out Spacer	26	155-2049	1	Bracket, Exhaust
		_	(5/16-18×3/4")	27	154-2542	ī	Gasket, Exhaust - Use With
	800-0036	1	Use With Spacer				154-2662 Exhaust Tube.
		_	(5/16-18×2-3/4")				154-2541, 154-2638 Exhaust
10	862-0001	1	Nut, Hex (1/4-20)				Manifolds
11	850-0040	ī	Washer, Lock (1/4")	28	155-2449	1	Resonator, Exhaust - Gasolir
12	155-1258	ī	Muffler, Spark Arrestor		=== = - · •	-	Only
	230 2200		End Outlet, Side Inlet				

Exhaust System - Below Floor Models

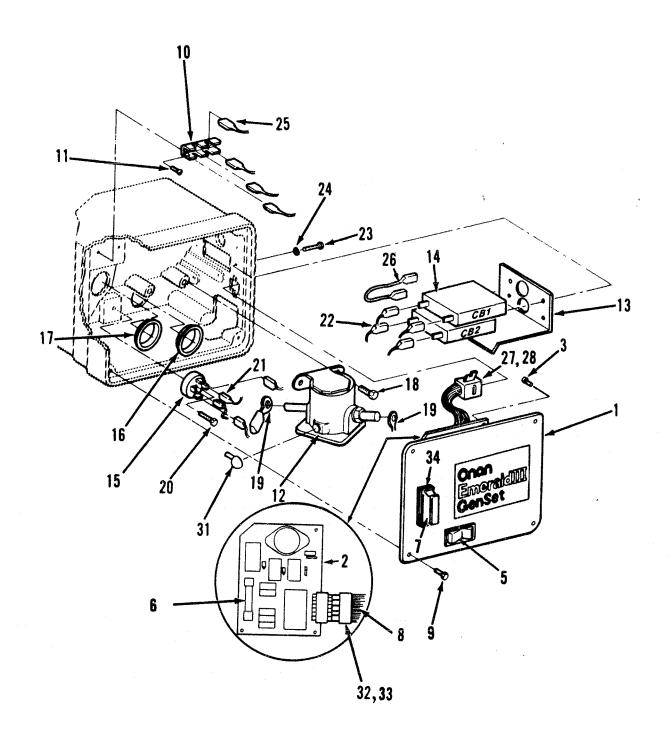


Exhaust System - Below Floor Models

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	154-2541	1	Manifold, Exhaust (NHE)	8			Screw,
1A	154-2638	1	Manifold, Exhaust - Front Outlet (Includes Fuel Line		800-0512	4	Cap - Hex Head (5/16-19x1" NHEL
			and Heat Shield) NHEL		802-0055	4	Allen Head (5/16-18x1")
2	155-2086	1	Muffler, Spark Arrestor				NHE
			Side Inlet, Outlet	9	850-0045	6	Washer, Lock - Exhaust
2A	155-2085	1	Muffler, Spark Arrestor				Manifold (5/16")
			Side Inlet, End Outlet	10	155-2174	1	Hanger, Exhaust Pipe
28	155-2164	1	Muffler, Spark Arrestor -	11	154-2539	1	Adapter, Exhaust - Flange Ty
			Same End Inlet, Outlet	12	800-0730	2	Screw, Cap - Hex Head - Use
3	800-0004	2	Screw, Cap - Hex Head				With Exhaust Adapter 154-25
			(1/4-20×5/8")		154-1482	2	Gasket, Exhaust - Manifold
4	155-2049	1	Bracket, Exhaust (9.19" Long)	14	821-0029	2	Screw, Hex Washer Head -
5			Clamp, Muffler				Self-Lock (3/8-16×3/4")
	155-1255	1	For 1-1/8" Diameter Tubing	15	526-0130	2	Washer, Flat (1/4" Screw)
	155-1256	1	For 1-1/4" Diameter Tubing	16	155-1015	1	Clamp, Muffler (1-1/2")
6	850-0040	2	Washer, Lock (1/4")				
7	154-2542	1	Gasket, Exhaust - Use With Adapter 154-2539 and Manifolds 154-2541 and 154-2638				

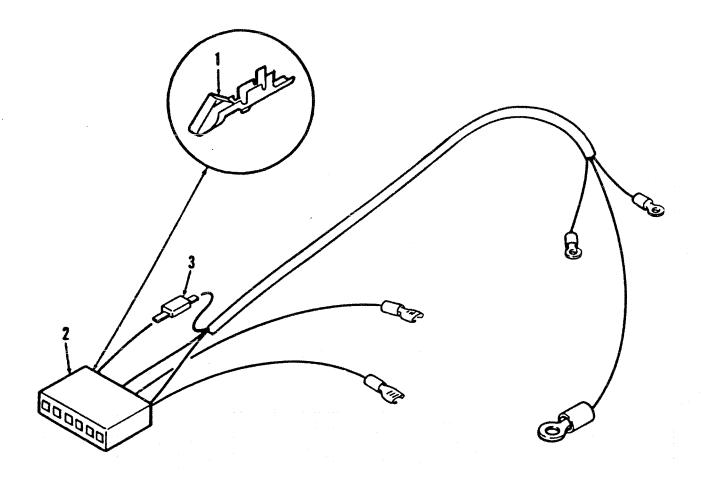


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	201-3249	1	Armature, Wound	15	508-0253	1	Bushing (1.0 ID x 1.469" OD)
			(Includes Fan, Ring Gear,	16	332-0941	5	Tie, Cable
			Ball Bearing Ass Collector	17	212-1274	1	Cover, Brush Block
			Ring)	18	815-0181	2	Screw, Hex Head - WET
2	220-3977	1	Housing, Stator				(10-32×1/2")
3	231-0280	1	Adapter, Generator	19	802-1039	1	Screw, Socket - Armature
4	220-3884	1	Stator, Wound				Through $(7/16 - 14 \times 11.84")$
5	510-0099	1	Bearing, Ball	20	800-0052	4	Screw, Cap - Hex Head
6	212-1278	1	Block, Generator				(3/8-16×1-1/2")
			Brush (Includes Parts	21	850-0050	4	Washer, Lock (3/8")
			Marked *)	22	862-0003	4	Nut, Hex (3/8-16)
7	815-0359	2	Screw, Hex Head - Thread	23	315-0591	1	Cover, Transformer
			Form (10-32×7/8")	24	205-0165	1	Fan And Gear, Armature
8	226-2929	1	Lead (Includes Terminals)	25	332-0819	1	Connector, Receptable - NHE
9	232-315 6	4	Clamp, Stator	26	212-1276-03	2	*Spring, Generator Brush
10	214-0103	2	*Brush, Generator	27	212-1277	1	*Block, With Terminal
11			Screw, Cap - Hex Washer Head	28	526-0018	4	Washer, Flat (1/4" Screw)
	815-0436	4	(1/4-20×1/2") - NHE	29	204-0134	1	Ring, Collector - Armature
	815-0293	4	(1/4-20×3/4") - NHEL	30	312-0256	1	Condenser, Ignition - Remote -
12	332-2696	4	Clamp, Tie Wrap				Use Begin 9/87
13	323-1298	1	Connector, Tab	31	815-0340	1	Screw, Hex Washer Head -
14			Lead				Thread Form (10-32 x 3/8") -
	226-2809	1	Includes Receptable Connector - NHE				Use Begin 9/87
	226-2990	1	NHEL	* -	Parts Includ	ded In	212-1278 Generator Brush Block



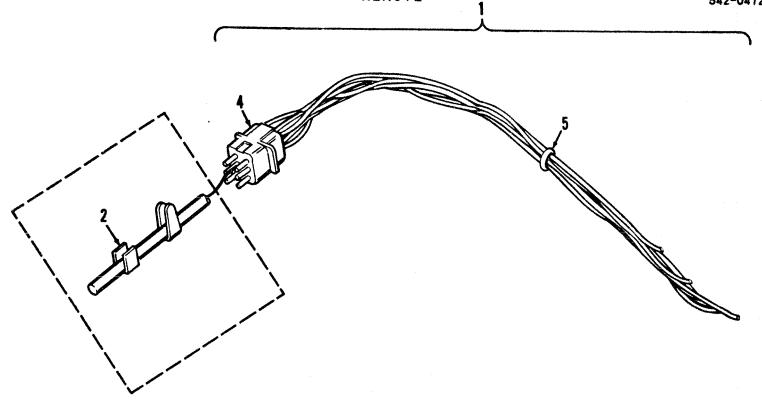
Control

REF	PART	QTY	PART	REF	PART	QTY	PART
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
1	301-8619	1	Cover, Control	15	305-0713	1	Rectifier, Bridge
2			Board Assembly, Printed	16	508-0253	2	Bushing (1.0 ID x 1.469" OD)
			Circuit	17	508-0251	1	Bushing (.750 ID x 1.125"0D)
	300-2784-01	1	Gasoline	18	815-0370	2.	Screw, Hex Head
	300-2943-01	1	LP				(1/4-20×1/2")
3	815-0550	4	Screw, Pan Head	19	332-2697	2	Ring, Terminal (.31)
			(6-32×3/8")	20	815-0359	1	Screw, Hex Head - Thread
	357-0030	1	Rectifier, Silicon				Form (10-32×7/8")
			(Not Shown) - NHEL	21	332-1993	2	Receptacle, Blue (.250)
5	308-0852	1	Switch, Rocker	22	332-0684	2	Receptacle, Black (.250)
6	321-0298	1	Fuse, 5 Amps - Slo Blow	23	812-0061	2	Screw, Round Head
7	321-0295	1	Holder, Fuse (Holds Spare Fuse)				(6-32 × 3/8")
8			Harness, Wiring (Includes	24	850-0020	4	Washer, Lock (#6)
			8-Pin Housing)	25	332-0529	1	Receptable (.250)
	338-1775	1	NHE - Spec A	26	226-3478	1	Lead, Jumper
	338-1931	1	NHE - Begin Spec C	27	323-0440	1	Housing, Socket (Less Pins)
	338-1932	1	NHEL	28	323-1195	4	Terminal, Pin - Female
9	815-0194	4	Screw, Hex Head W/ET - Thread	29	98-5294	1	Decal (Emerald III)
			-Cutting (10-32x3/8")	31	332-2112	1	Insulator, Terminal -
10	332-1815	1	Tab, Terminal				Start Solenoid
11	815-0388	2	Screw, Pan Head	32	323-1312	1	Housing, Socket (Less Pins)
			(6-32×1/2")	33	323-1302	8	Pin, Contact
12	307-2344	1	Solenoid, Start (Includes	34	321-0287	1	Insulator, Fuse
			Nuts And Washers)				
13	320-1365	1	Guard, Circuit Breaker				
14			Breaker, Circuit				
	320-1323	1	30 Ampere - CB1 - Begin				
			Spec C				
	320-1321	1	20 Ampere - CB2 Gasoline				
	320-1572	1	30 Ampere - CB1 - Spec A				
			•				



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
			Harness, Wiring	2			Housing (Less Pins)
	338-2041	1	6 Pin Housing - 5 Wire -	_	323-1329	1	6 Pin
			Spec A		323-1312	1	8 Pin
	338-2040	1	8 Pin Housing - 5 Wire	3	357-0067	1	Rectifier - NHEL
	338-2086	1	NHEL	_		-	THE THIELE
1			Terminal, Pin - Contact				
	323-1302	6	Use With 6 Pin Housing				
	323-1302	8	Use With 8 Pin Housing				•





REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	338-1082	1	Harness, Wiring - Remote Without Socket - 6" Long	_	323-0500 323-0400	5	Terminal, Pin - Male Housing, Connector (Less Pins)
			5 Pin		332-1445	1	Tie, Cable

Labels, Paint And Thread Sealant

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	98-5313	1	Label, Warning		98-5777-01	1	Label, Warning (Improper
	98-533 5	1	Label, Preheat(Gasoline)				Operation)
	98-5294	1	Decal (Emerald III)		98-5142	1	Label, Warning (Fire Hazard)
	98-5347	1	Label, Danger (High Voltage)		518-0452	1	Sealant, Thread (50cc. Bottle)
	98-5755	1	Label, Warning (Hazardous Voltage)		525-0305	1	Paint, Enamel Touch-Up Green(Non-Metallic) 13oz. Pressurized Can

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
98-5142	42	110-1716	5	120-0680	5	141-0708	18
98-5294	39	110-1716-02	5	122-0320	9	141-0710	8
98-5294	42	110-1716-05	5	122-0352	9	141-0710	17
98-5313	42	110-1716-10	5	122-0375	9	141-0711	17
98-5335	13	110-1716-25	5	122-0375	42	141-0711	18
98-5335	42	110-1718	5	122-0445	9	141-0713	17
98-5347	42	110-1719	5	123-1174	5	141-0736	18
98-5755	42	110-1720	5	123-1175	5	141-0741	17
98-5777-01	42	110-1720	42	123-1417	5	141-0799	17
98-5958	42	110-1731	42	123-1615	13	141-0919	17
101-0405	5	110-1761	5	123-1615	15	141-0919	18
101-0415	5	110-1933	5	123-1616	11	141-0920	17
101-0415	42	110-1933-02	5	123-1625	11	141-0921	17
101-0432	5	110-1933-05	5	123-1653	5	141-0923	17
101-0432-02		110-1933-10	5	123-1654	5	141-0924	17
101-0432-10	5	110-1933-25	5	134-4342	6	141-0924	18
101-0432-20	5	110-2987	5	134-4381	27	141-0927	17
101-0432-30	5	110-3167	5	134-4382	27	141-0928	17
101-0439	5	110-3168	5	134-4384	27	141-0933	15
101-0450	5	110-3533	5	134-4386	27	141-0933	18
101-0450-02	5	110-3549	5	134-4503-02	27	141-0934	18
101-0450-10	5	112-0069	5	140-1087	13	141-0935	18
101-0450-20	5	112-0228	5	140-1087	15	141-0936	18
101-0450-30		112-0228-05	5	140-1087	16	141-0937	18
102-0455	5	112-0228-10	5	140-1087	42	141-0938	18
102-0743	11	112-0228-20	5	140-1889	13	141-0939	18
102-0938	11	112-0228-30	5	140-1889	15	141-0940	18
102-1200	11	112-0228-40	5	140-1891	13	141-0942	17
102-1200	42	113-0203	5	140-1891	15	145-0561	13
102-1242	11	113-0203-05	5	140-1894	13	145-0562	13
102-1286	11	113-0203-10	5	140-1894	15	146-0451	16
103-0408	8	113-0203-20	5	140-1949	13	146-0452	16
103-0408	42	113-0203-30	5	140-2021	13	146-0453	16
103-0772	8	113-0203-40	5	141-0077	17	146-0456	13
104-0032	6	114-0022	8	141-0077	18	146-0456	16
104-0043	6	114-0188	5	141-0281	13	146-0457	16
104-0170	6	114-0188-02	5	141-0281	15	148-0890	15
104-0575	5	114-0188-10	5	141-0281	16	148-0893	15
104-0776	5	114-0188-20	5	141-0281	17	148-0896	15
104-1584	6	114-0188-30	5	141-0281	18	148-0897	15
105-0332	7	114-0203	5	141-0281	42	148-0898	15
105-0541	7	115-0006	5	141-0698	17	148-0899	15
105-0638	7	115-0006-02	5	141-0698	18	148-0900	15
110-0068	5	115-0006-05	5	141-0700	17	148-0903	15
110-0068	42	120-0140	5	141-0700	18	149-1994	13
110-0539	5	120-0140	13	141-0701	17	149-2022	13
110-0639	5	120-0161	5	141-0701	18	149-2036	13
110-0893	5	120-0161	42	141-0702	17	149-2038	15
110-0904	5	120-0398	5	141-0703	17	149-2083	13
110-1624	5	120-0491	5	141-0708	17	149-2110	13

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
150-0075	7	154-2663	33	191-1819	24	315-0604	31
150-0078	7	154-2683	33	191-1820	24	320-1321	39
150-0096	21	154-2718	33	191-1821	24	320-1323	39
150-0939	21	155-1015	33	191-1822	24	320-1365	39
150-1187	8	155-1015	35	201-3249	37	320-1572	39
150-1519	7	155-1239	33	204-0134	37	321-0266	39
150-1520	7	155-1255	35	205-0165	37	321-0287	39
150-1612	21	155-1256	35	212-1274	37	321-0298	39
150-1958	21	155-1258	33	212-1276-03	37	323-0400	41
150-1998	8	155-1485	33	212-1277	37	323-0440	39
150-2002	8	155-2025	33	212-1278	37	323-0500	41
150-2079	21	155-2049	33	214-0103	37	323-1195	39
153-0554	13	155-2049	35	220-3884	37	323-1298	37
153-0555	13	155-2055	27	220-3977	37	323-1302	39
153-0556	13	155-2084	33	226-2426	23	323-1302	40
153-0557	13	155-2085	35	226-2753	22	323-1312	39
153-0557	15	155-2086	35	226-2754	22	323-1312	40
153-0558	13	155-2164	35	226-2809	37	323-1329	40
153-0561	13	155-2174	33	226-2929	37	331-0009	31
153-0563	13	155-2174	35	226-2980	9	332-0046	31
153-0567	13	155-2449	33	226-2990	37	332-0529	39
153-0571	13	160-1150	19	226-3478	39	332-0684	39
153-0576	13	160-1150	20	231-0280	37	332-0819	37
153-0577	13	160-1150	42	232-3156	37	332-0941	31
153-0578	13	160-1151	20	300-2313	30	332-0941	37
153-0579	13	160-1183	20	300-2314	30	332-0942	22
154-1482	33	160-1314	20	300-2784-01	39	332-1445	41
154-1482	35	160-1316	20	300-2943-01	39	332-1815	39
154-1482	42	160-1317	20	301-3566	30	332-1993	31
154-1483	15	160-1325	19	301-3606	30	332-1993	39
154-1483	42	160-1325	20	301-8619	39	332-2112	39
154-2061	33	166-0554	19	302-0885	30	332-2431	13
154-2061	42	166-0747	19	302-0888	30	332-2572	13
154-2219	13	166-0772	19	304-0015	22	332-2696	37
154-2219	42	167-0263-01	19	304-0044	22	332-2697	39
154-2469	33	167-1615-01	19	304-0772	22	332-2699	31
154-2524	13	167-1615-06	19	304-0773	22	336-2378	19
154-2524	15	168-0179	5	305-0718	39	336-2378	20
154-2538	33	168-0179	42	307-1886	15	336-9679	15
154-2539	35	168-0180	5	307-2344	39	337-2229	31
154-2540	33	168-0180	42	307-2501	15	337-2311	11
154-2541	33	191-1630	23	307-2559	15	337-2311	27
154-2541	35	191-1630	24	308-0341	30	338-1082	41
154-2542	33	191-1776	24	308-0852	39	338-1775	39
154-2542	35	191-1781	24	309-0322	9	338-1931	39
154-2542	42	191-1784	24	312-0246	20	338-1932	39
154-2638	15	191-1785	24	312-0249	19	338-2040	40
154-2638	33	191-1786	24	312-0256	20	338-2041	40
154-2638	35	191-1817	24	312-0256	37	338-2086	40
154-2662	33	191-1818	24	315-0591	37	357- 0030	39

Part No.	Page	Part No.	Page	Part No.	Page	Part No.	Page
357-0067	40	505-0266	11	526-0018	37	815-0194	31
359-0034	30	505-0274	15	526-0065	8	815-0194	39
370-4027	33	508-0008	28	526-0065	9	815-0261	15
402-0547	11	508-0071	28	526-0066	5	815-0261	19
402-0549	11	508-0251	39	526-0124	11	815-0261	22
402-0597	11	508-0253	37	526-0130	28	815-0261	27
403-1523	27	508-0253	39	526-0130	35	815-0261	33
403-2332	11	509-0008	8	526-0240	11	815-0290	31
403-2332	28	509-0008	42	526-0324	11	815-0293	37
403-2557-02	11	509-0040	8	526-0325	11	815-0340	22
405-3394	28	509-0040	42	526-1518	28	815-0340	37
405-3397	28	509-0041	5	800-0002	28	815-0358	20
405-3400	28	509-0041	42	800-0004	35	815-0359	37
405-3406	28	509-0096	11	800-0005	33	815-0359	39
405-3453	28	509-0168	5	800-0007	5	815-0370	13
405-3597	28	509-0168	42	800-0007	33	815-0370	15
405-3604	28	509-0196	31	800-0011	5	815-0370	39
405-3607	28	510-0013	8	800-0013	5	815-0385	30
405-3608	28	510-0014	8	800-0017	13	815-0388	39
405-3781	28	510-0015	7 .	800-0017	15	815-0436	37
406-0566	28	510-0099	37	800-0026	33	815-0508	27
406-0567	28	515-0001	6	800-0028	9	815-0531	15
406-0568	28	515-0001	7	800-0036	33	815-0550	39
501-0497	15	515-0227	6	800-0048	27	815-0583	22
501-0512	15	516-0072	5	800-0052	23	815-0587	13
501-0525	15	516-0130	8	800-0052	37	815-0587	15
502-0002	13	516-0141	5	800-0055	13	815-0590	13
502-0053	9	517-0048	5	800-0055	15	815-0590	15
502-0054	15	517-0103	5	800-0058	11	815-0591	13
502-0313	13	517-0129	27	800-0512	33	815-0591	15
502-0838	15	517-0223	13	800-0512	35	815-0592	13
502-0871	13	518-0006	21	800-0545	8	815-0598	11
502-0923-02	15	518-0014	6	800-0590	5	815-0610	31
502-0927-01	15	518-0294	5	800-0730	33	815-0647	15
502-0929-01	15	518-0347	42	800-0730	35	815-0657	11
502-0931-02	15	518-0387	13	801-0049	5	815-0664	13
502-0935	15	518-0450	13	801-0050	5	820-1077	8
502-0949-01	15	518-0452	42	802-0034	19	821-0005	15
502-0965-01	15	518-0459	13	802-0034	20	821-0009	13
503-0183	13	518-0466	13	802-0055	33	821-0009	27
503-0183	15	525-0305	42	802-0055	35	821-0010	11
503-1133	13	526-0002	13	802-1039	37	821-0010	28
503-1133	15	526-0003	15	803-0071	5	821-0014	11
503-1190	15	526-0008	15	805-0010	5	821-0014	28
503-1252	13	526-0017	6	812-0061	22	821-0016	11
503-1345	13	526-0018	5	812-0061	39	821-0021	11
503-1351	13	526-0018	13	815-0046	8	821-0029	33
503-1365	15	526-0018	15	815-0176	15	821-0029	35
504-0150	11	526-0018	31	815-0181	37	821-0031	11
505-0110	1.1	526-0018	33	815-0194	9	821-0031	28

Part No.	Page	Part	No.	Page	Part No.	Page	Part No.	Page
821-0033	28							
850-0020	39							
850-0038	19							
850-0038	20							
850-0040	5							
850-0040	15							
850-0040	23							
850-0040	28							
850-0040	33							
850-0040	35							
850-0045	33							
850-0045	35							
850-0050	5							
850-0050	11							
850-0050	13							
850-0050	15							
850-0050	23							
850-0050	37							
850-0055	6							
850-2005	19							
856-0006	13							
856-0008	11							
856-0008	31							
8 56-0010	27							
860-0005	30							
862-0001	23							
862-0001	33							
862-0003	23							
862-0003	37							
862-0015	13							
862-0015	15							
870-0131	21							
870-0196	22							
870-0221	15							
870-0257	5							
870-0257	28							
870-0302	5							
870-0328	8							
870-0421	13							
870-0433-03	31							
870-0437	28							
870-1183	22							